

AIR-COOLED SCROLL CHILLERS STYLE E





R-410A

YCAL0019 – YCAL0066 50 AND 60HZ 15 – 65 TON 53 – 218 KW



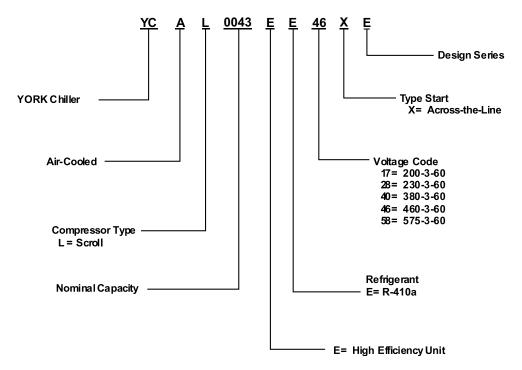
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Introduction



YORK Air-Cooled Scroll Chillers provide chilled water for all air conditioning applications using central station air handling or terminal units. They are completely self-contained and are designed for outdoor (roof or ground level) installation. Each unit includes hermetic scroll compressors, a liquid cooler, air cooled condenser, a charge of refrigerant R-410A, and a weather resistant microprocessor control center, all mounted on a pressed-steel base.



Specification

GENERAL

The 15 - 65 Ton (53 - 218 kW) YCAL models are shipped complete from the factory ready for installation and use.

The unit is pressure-tested, evacuated, and fully charged with Refrigerant-410A and includes an initial oil charge. After assembly, a complete operational test is performed with water flowing through the cooler to assure that the refrigeration circuit operates correctly.

The unit structure is heavy-gauge, galvanized steel. This galvanized steel is coated with baked-on powder paint, which, when subjected to ASTM B117 1000 hour, salt spray testing, yields a minimum ASTM 1654 rating of "6". Corrosion resistant wire mesh panels are added to protect the condenser coil from incidental damage and restrict unauthorized access to internal components. Unit also includes service isolation valves as standard. Units are designed in accordance with NFPA 70 (National Electric Code), ASHRAE/ANSI 15 Safety code for mechanical refrigeration, ASME, Listed and labeled with Intertek Testing Services (ETL) and rated in accordance with ARI Standard 550/590-2003.

COMPRESSORS

The chiller has suction-gas cooled, hermetic, scroll compressors. The YCAL compressors incorporate a compliant scroll design in both the axial and radial direction. All rotating parts are statically and dynamically balanced. A large internal volume and oil reservoir provides greater liquid tolerance. Compressor crankcase heaters are also included for extra protection against liquid migration.

COOLER

The cooler is equipped with a heater controlled by a separate thermostat. The heater provides freeze protection for the cooler down to -20° F (-29° C) ambient. The

cooler is covered with 3/4" (19mm) flexible, closed-cell, foam insulation (K~0.25).

Brazed plate heat exchangers shall be UL (Underwriters Laboratories) listed. Installing contractor must include accommodations in the chilled water piping to allow proper drainage and venting of the heat exchanger. Water inlet and outlet connections are grooved for compatibility with factory supplied victaulic connections.

A strainer with a mesh size between .5 and 1.5 mm (40 mesh) is recommended upstream of the heat exchanger to prevent clogging.

CONDENSER

Coils – Fin and tube condenser coils of seamless, internally-enhanced, high-condensing-coefficient, corrosion resistant copper tubes are arranged in staggered rows, mechanically expanded into aluminum fins. Integral subcooling is included. The design working pressure of the coil is 650 PSIG (45 bar).

Low Sound Fans – The condenser fans are composed of corrosion resistant aluminum hub and glass-fiberreinforced composite blades molded into a low noise airfoil section. They are designed for maximum efficiency and are statically and dynamically balanced for vibration free operation. They are directly driven by independent motors, and positioned for vertical air discharge. All blades are statically and dynamically balanced for vibration-free operation. The fan guards are constructed of heavy-gauge, rust-resistant, PVCcoated steel wire.

Motors – The fan motors are Totally Enclosed Air-Over, squirrel-cage type, current protected. They feature ball bearings that are double-sealed and permanently lubricated.

MILLENNIUM CONTROL CENTER

All controls are contained in a NEMA 3R/12 (and equivalent to IP55*) cabinet with hinged outer door and includes:

Liquid Crystal Display with Light Emitting Diode backlighting for outdoor viewing:

Two display lines

Twenty characters per line

Color coded 12-button non-tactile keypad with sections for:

DISPLAY/PRINT of typical information:

Chilled liquid temperatures Ambient temperature System pressures (each circuit) Operating hours and starts (each compressor) Print calls up to the liquid crystal display: Operating data for the systems History of fault shutdown data for up to the last six fault shutdown conditions An RS-232 port, in conjunction with this press-to-print button, is provided to permit the capability of hard copy print-outs via a separate printer (by others).

ENTRY section to:

ENTER setpoints or modify system values

SETPOINTS updating can be performed to:

Chilled liquid temperature setpoint and range

Remote reset temperature range

Set daily schedule/holiday for start/stop

Manual override for servicing Low and high AMBIENT °Cutouts

Number of compressors

Low liquid temperature cutout

Low suction pressure cutout

High discharge pressure cutout

Anti-recycle timer (compressor start cycle time)

Anti-coincident timer (delay compressor starts)

UNIT section to:

Set time

Set unit options

UNIT ON/OFF switch

The microprocessor control center is capable of displaying the following:

- Return and leaving liquid temperature
- Low leaving liquid temperature cutout setting
- Low ambient temperature cutout setting
- Outdoor air temperature
- English or Metric data
- · Suction pressure cutout setting
- · Each system suction pressure
- Discharge pressure (optional)
- Liquid Temperature Reset via a YORK ISN DDC or Building Automation System (by others) via:
 - a pulse width modulated (PWM) input as standard
 - a 4-20 milliamp or 0 -10 VDC input, or contact

closure with the optional B.A.S. interface option

- · Anti-recycle timer status for each system
- Anti-coincident system start timer condition
- Compressor run status
- No cooling load condition
- Day, date and time
- Daily start/stop times
- · Holiday status
- Automatic or manual system lead/lag control
- · Lead system definition
- Compressor starts & operating hours (each compressor)
- Status of hot gas valves, evaporator heater and fan operation
- Run permissive status
- Number of compressors running
- · Liquid solenoid valve status
- · Load & unload timer status
- Water pump status

Provisions are included for: pumpdown at shutdown; optional remote chilled water temperature reset and two steps of demand load limiting from an external building automation system. Unit alarm contacts are standard.

The operating program is stored in non-volatile memory (EPROM) to eliminate chiller failure due to AC powered failure/battery discharge. Programmed setpoints are retained in lithium battery-backed RTC memory for 5 years minimum.

POWER PANEL

Each panel contains:

- Compressor power terminals
- Compressor motor starting contactors per I.E.C.**
- Control power terminals to accept incoming for 115-1-60 control power
- · Fan contactors & overload current protection

The power wiring is routed through liquid-tight conduit to the compressors and fans.

** International Electrotechnical Commission

POWER OPTIONS:

COMPRESSOR POWER CONNECTIONS – Singlepoint (YCAL0019-0066) terminal block connection(s) are provided as standard. The following power connections are available as options. (See electrical data for specific voltage and options availability.) (**Factory-Mounted**.)

SINGLE-POINT SUPPLY TERMINAL BLOCK – (standard on YCAL0019-0066 models). Includes enclosure, terminal-block and interconnecting wiring to the compressors. Separate external protection must be supplied, by others, in the incoming compressor-power wiring. (Do not include this option if either the SinglePoint NonFused Disconnect Switch or Single-Point Circuit Breaker options have been included.)

SINGLE-POINT NON-FUSED DISCONNECT SWITCH

- Unit-mounted disconnect switch with external, lockable handle (in compliance with Article 440-14 of N.E.C.), can be supplied to isolate the unit power voltage for servicing. Separate external fusing must be supplied, by others in the power wiring, which must comply with the National Electrical Code and/or local codes.

SINGLE-POINT CIRCUIT BREAKER – A unit mounted circuit breaker with external, lockable handle (in compliance with N.E.C. Article 440-14), can be supplied to isolate the power voltage for servicing. (This option includes the Single-Point Power connection.)

CONTROL TRANSFORMER – Converts unit power voltage to 115-1-60 (0.5 or 1.0 KVA capacity). Factory mounting includes primary and secondary wiring between the transformer and the control panel. (**Factory-Mounted**.)

POWER FACTOR CORRECTION CAPACITORS – Will correct unit compressor power factors to a 0.90-0.95. (Factory-Mounted.)

CONTROL OPTIONS:

AMBIENT KIT (LOW) – Units will operate to $25^{\circ}F$ (-4°C). This accessory includes all necessary components to permit chiller operation to $0^{\circ}F$ (-18°C). (This option includes the Discharge Pressure Transducer / Readout Capability option.) For proper head pressure control in applications below $25^{\circ}F$ (-4°C), where wind gusts may exceed five mph, it is recommended that Optional Condenser Louvered Enclosure Panels also be included. (**Factory-Mounted**.)

AMBIENT KIT (HIGH) – Required if units are to operate when the ambient temperature is above 110°F (43°C). Includes discharge pressure transducers. (This option includes the Discharge Pressure Transducer / Readout-

Capability option.) (Field-Mounted.)

BUILDING AUTOMATION SYSTEM INTERFACE - The

factory addition of a Printed Circuit Board to accept a 4-20 milliamp, 0-10VDC or contact closure input to reset the leaving chiller liquid temperature from a Building Automation System. (Only one of following options can be offered on a unit at a time: BAS, Remote Control Panel or Multi-unit Sequence Control.) (**Factory-Mounted**.) (The standard unit capabilities include remote startstop, remote water temperature reset via a PWM input signal or up to two steps of demand (load) limiting depending on model.) (The standard control panel can be directly connected to a YORK Building Automated System via the standard onboard RS485 communication port.)

LANGUAGE LCD AND KEYPAD DISPLAY – Spanish, French, and German unit LCD controls and keypad display available. Standard language is English.

DISCHARGE PRESSURE TRANSDUCERS AND READ-OUT CAPABILITY – The addition of pressure transducers allows models to sense and display discharge pressure. This is recommended for brine chilling applications. (This option is included with either the low or high ambient kits.) (Factory-Mounted.)

Suction Pressure Transducers: Permits unit to sense and display suction pressure. This capability is standard on YCAL0019-0066 models.

MOTOR CURRENT MODULE – Capable of monitoring compressor motor current. Provides extra protection against compressor reverse rotation, phase-loss and phase imbalance. Option consists of one module per electrical system. (**Factory-Mounted**.)

OPTIVIEW REMOTE CONTROL PANEL - Graphical interface panel to remotely control and monitor up to 8 different units. (Refer to form 201.18-SG4 for detailed information)

MULTI-UNIT SEQUENCING – A separate Sequencing Control Center is provided to handle sequencing control of up to eight chillers in parallel based on mixed liquid temperature (interconnecting wiring by others). (Only one of following options can be offered on a unit at a time: BAS, Remote Control Panel or Multi-unit Sequence Control.) (**Factory-Mounted**.)

COMPRESSOR, PIPING, EVAPORATOR OP-TIONS:

LOW TEMPERATURE BRINE – Required for brine chilling below 30°F (-1°C) leaving brine temperature for

YCAL0012 - 0071 models. Option includes resized thermal expansion valve. (Factory-Mounted)

CHICAGO CODE RELIEF VALVES – Unit will be provided with relief valves to meet Chicago code requirements. (Factory-Mounted)

SERVICE ISOLATION VALVE – Service isolation valves are standard to unit. This includes a system high pressure relief valve or internal compressor relief mechanism in compliance with ASHRAE 15. (Factory-Mounted)

HOT GAS BY-PASS – Permits continuous, stable operation at capacities below the minimum step of compressor unloading to as low as 5% capacity (depending on both the unit and operating conditions) by introducing an artificial load on the cooler. Hot gas by-pass is installed on only refrigerant system #1 on two-circuited units. (Factory-Mounted)

DX COOLER 300 PSIG (21 bar) DWP WATERSIDE – The waterside will be of 300 PSIG (21 bar) instead of the standard 150 PSIG DWP. 300 PSIG R.F. flanges are included on the DX cooler nozzles. (**Factory-Mounted**.) The companion flanges will be field-supplied by others.

FLANGES (VICTAULIC TYPE) – Consists of two (2) Flange adapters for grooved end pipe (standard 150 psi [10.5 bar] cooler).

FLOW SWITCH – The flow switch or its equivalent must be furnished with each unit.

150 PSIG (10.5 bar) DWP – For standard units. Johnson Controls model F61MG-1C Vapor-proof SPDT, NEMA4X switch (150 PSIG [10.5 bar] DWP), -20°F to 250°F (-29°C to 121°C), with 1" NPT connection for upright mounting in horizontal pipe. (**Field-Mounted**.)

300 psig (21 bar) DWP – For units with optional 300 PSIG (21 bar) DX cooler. McDonnell & Miller model FS74W Vapor-proof SPDT, NEMA 4X switch (300 PSIG (21 bar) DWP), -20°F to 300°F (-29°C to 149°C), with 1¼ inch MPT connection for upright mounting in horizontal pipe. (**Field-Mounted**.)

DIFFERENTIAL PRESSURE SWITCH – Alternative to an above mentioned flow switch. Pretempco model DPS300AP40PF-82582-5 (300 psi max. working pressure), SPDT 5 amp 125/250VAC switch, Range 0 - 40 PSID, deadband 0.5 - 0.8 psi, with 1/4" NPTE Pressure Connections.

REMOTE DX COOLER – A split system arrangement with the cooler, leaving & return water sensors, liquid line

solenoid valves, filter driers, sightglasses & TXVs shipped loose for field connection to the air-cooled condensing section. The DX cooler and outdoor section will have a nitrogen holding charge. Interconnecting rigid piping, wiring and refrigerant are by others. Includes YORK Service startup. See Form 150.62-NM1.1 (200) for other application information. (This option includes the Crankcase Heater option.) (**Field-Mounted**.)

CONDENSER AND CABINET OPTIONS:

Condenser coil protection against corrosive environments is available by choosing any of the following options. For additional application recommendations, refer to FORM 150.12-ES1. (**Factory-Mounted**.)

PRE-COATED FIN CONDENSER COILS – The unit's coils are constructed with epoxy coated aluminum fins. This can provide corrosion resistance comparable to copper-fin coils in typical seashore locations. Either these or the post-coated coils (below), are recommended for units being installed at the seashore or where salt spray may hit the unit.

POST-COATED DIPPED CONDENSER COILS – The unit's coils are constructed with dipped-cured condenser coils. This is another choice for seashore and other corrosive applications (with the exception of strong alkalies, oxidizers and wet bromine, chlorine and fluorine in concentrations greater than 100 ppm).

COPPER FIN CONDENSER COILS – The unit's coils are constructed with copper fins. (This is not recommended for units in areas where they may be exposed to acid rain.)

ENCLOSURE PANELS (UNIT) – Tamperproof Enclosure Panels prevent unauthorized access to units. Enclosure Panels can provide an aesthetically pleasing alternative to expensive fencing. Additionally, for proper head pressure control, YORK recommends the use of :

LOUVERED PANELS (Full Unit) – Louvered panels surround the front, back, and sides of the unit. They prevent unauthorized access and visually screen unit components. Unrestricted air flow is permitted through generously sized louvered openings. This option is applicable for any outdoor design ambient temperature up to 115°F (46°C). (Factory-Mounted.)

SOUND ATTENUATION – One or both of the following sound attenuation options are recommended for residential or other similar sound-sensitive locations. Louvered Panels can be ordered for winter applications where wind gusts may exceed five miles per hour. The following types

of enclosure options are available:

COMPRESSOR ACOUSTIC SOUND BLANKET – Each compressor is individually enclosed by an acoustic sound blanket. The sound blankets are made with one layer of acoustical absorbent textile fiber of 5/8" (15mm) thickness; one layer of anti-vibrating heavy material thickness of 1/8" (3mm). Both are closed by two sheets of welded PVC, reinforced for temperature and UV resistance. (**Factory-Mounted**.)

ULTRA QUIET FANS – Lower RPM, 8-pole fan motors are used with steeper-pitch fans. (**Factory-Mounted**.)

VIBRATION ISOLATORS – Level adjusting, spring type 1" (25.4mm) or seismic deflection or neoprene pad isolators for mounting under unit base rails. (**Field-Mounted**.)

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Selection Data

GUIDE TO SELECTION

Capacity ratings for the YCAL Packaged Air-Cooled Liquid Chillers, shown on pages 18 through 48 cover the majority of design applications for these units. For unusual applications or uses beyond the scope of this catalog, please consult your nearest YORK Office or representative.

SELECTION RULES

- 1. **Ratings** Ratings may be interpolated, but must not be extrapolated. The Ratings given on pages 18 through 48 and the DESIGN PARAMETERS given on page 13 indicate the limits of application for these chillers.
- Cooler Water Ratings are based upon 2.4 GPM per ton which is equal to a 10°F chilled water range and a 0.0001 fouling factor for the cooler at sea level. Tables on pages 18 through 48 give capacity, compressor kW required, cooler GPM and unit EER.
- 3. **Condenser** Ratings are given in terms of air on condenser in degrees Fahrenheit.
- 4. **Copper Fin Condenser Ratings** Since the thermal conductivity of copper is slightly higher than aluminum, apply the following corrections to the standard ratings. Tons x 0.97 and compressor kW x 0.99.
- 5. **Performance Data Correction Factors** Ratings are based on 0.0001 cooler fouling factor, 10°F chilled water range and at sea level. For operation at different conditions, apply the appropriate correction factor from the following table.
- 6. Ethylene Glycol Correction Factors The following factors are to be applied to the standard ratings for

FOULING FACTOR									
	ТЕМР	0.0	001	0.00	025				
ALTITUDE	SPLIT	TONS	COMPR kW	TONS	COMPR kW				
	8	0.990	0.998	0.979	0.996				
	10	1.000	1.000	0.991	0.998				
SEA LEVEL	12	1.012	1.003	1.002	1.001				
	14	1.021	1.005	1.012	1.003				
	8	0.987	1.005	0.978	1.003				
0000 FT	10	0.997	1.008	0.988	1.006				
2000 FT.	12	1.009	1.010	1.000	1.008				
	14	1.018	1.012	1.009	1.010				
	8	0.983	1.014	0.975	1.012				
4000 FT	10	0.994	1.016	0.985	1.014				
4000 FT.	12	1.005	1.019	1.111	1.017				
	14	1.014	1.021	1.006	1.019				
	8	0.980	1.023	0.971	1.021				
0000 FT	10	0.990	1.025	0.982	1.023				
6000 FT.	12	1.002	1.028	0.993	1.026				
	14	1.011	1.030	1.002	1.028				

units cooling ethylene glycol.

	ETHYLENE GLYCOL										
% WEIGHT	TONS	TONS COMPR GPM PRESS FRE KW °F/TON DROP F									
10	0.996	0.999	24.3	1.014	26.2						
20	0.991	0.998	25.1	1.104	17.9						
30	0.984	0.997	25.9	1.234	6.7						
40	0.976	0.995	26.9	1.399	-8.1						
50	0.968	0.994	28.0	1.599	-28.9						

7. **Propylene Glycol Correction Factors** – The following factors are to be applied to the standard ratings for units cooling propylene glycol.

	PROPYLENE GLYCOL										
% WEIGHT	IONS										
10	0.995	0.999	24.0	1.049	26						
20	0.984	0.997	24.3	1.124	19						
30	0.973	0.994	24.9	1.258	9						
40	0.960	0.992	25.6	1.430	-6						
50	0.943	0.989	26.6	1.650	-28						

METHOD OF SELECTION

To select of YORK Packaged Air-Cooled Liquid Chiller, the following data must be known:

- 1. Design Capacity in tons refrigeration (TR).
- 2. Entering and Leaving Liquid Temperatures.
- 3. Outside ambient air temperature in degrees F.
- 4. GPM of chilled liquid.

Determine capacity requirements from the following formula:

$$GPM = \frac{TR \times 24}{RANGE (°F)}$$

EXAMPLE – WATER CHILLING

- 1. Given: Provide a capacity of 50 tons at 42 F leaving water at 10 F range. 0.0001FF, 85 F air on the condenser, at sea level and 60 Hz.
- 2. Find: Unit Size, Compressor KW Output
- 3. From the ratings on page 18.

Select: YCAL0061 (English Units)

- a. 56.1 Tons
- b. 55.9 Compressor KW
- c. 10.7 Unit EER
- 4. Calculate Compressor kW at 50 Tons:

$$kW = \frac{50}{56.1}x55.9kW = 49.8kW$$

5. Calculate GPM:

$$GPM = \frac{(50Tons) \times 24}{10^{\circ} FRange} = 120 \, GPM$$

- 6. From page 14, read 6 ft of water cooler pressure drop from GPM:
- 7. A YCAL0061 is suitable.

EXAMPLE - BRINE CHILLING

Example - Brine Chilling

- Given: Provide a capacity of 34 tons cooling 30% by weight Ethylene Glycol from 50 F to 40 F, 0.00025FF, 95 F air on the condenser, 60 Hz and 4000 ft. altitude.
- 2. Determine:
 - a. Unit Size
 - b. KW Input
 - c. Ethylene Glycol GPM
 - d. Cooler Pressure Drop
- 3. See E.G. correction factors, for 30% by weight E.G.
- READ: 0.984 Tons Factor
 - 0.997 Compr. KW factor
 - 26.1 Gal,/ F/Tons Factor
- 4. See Performance Data Correction Factors for 0.00025 fouling factor and 4,000 ft. altitude.

READ: 0.975 Tons factor

1.012 kW factor

- 5. From RATINGS on page 16.
- SELECT: YCAL0046 (English Units)

35.3 Tons

- 41.1 Compressor kW
- 6. Determine YCAL0046 brine cooling capacity and Compressor kW requirement from pg 14:
 - a. TONS: = 35.3 x 0.984 x 0.975 = 33.87
 - b. Compr. KW = 41.1 x 0.997 x 1.012 = 41.77
- 7. Determine average full load Compressor kW at 34

tons

 $\frac{34 tons}{33.87 tons} x(41.77) = 41.93 Compressork W$

8. Determine E.G. GPM:

$$GPM = \frac{Tons \times Gal.^{\circ}F / \min/ \ Tonfactor}{Range}$$

$$GPM = \frac{34.0 \times 26.1}{10} = 88.7(GPM)$$

- 9. Determine Cooler Pressure Drop:
 - a. See E.G. correction factors for 30% by weight E.G.
- READ: 1.258 Pressure Drop factor
 - b. See page 14 at 88.7 GPM for YCAL0046
- **READ**: 6.5_Water H₂O PD
 - c. Cooler Pressure Drop = 6.5×1.258 or 8.17A **YCAL0046** is suitable.

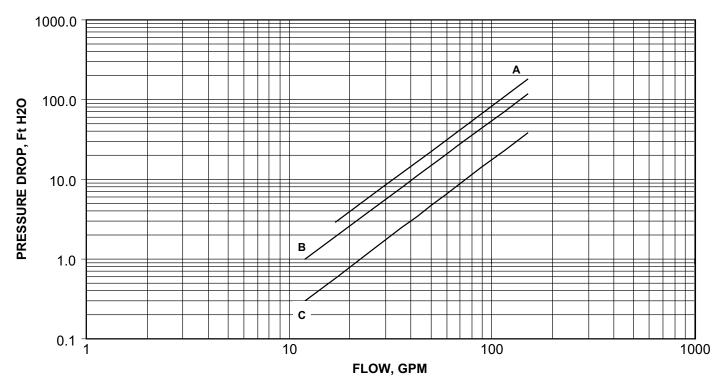
			ENGLISH				
YCAL		G WATER ATURE (°F)	COOLER F	FLOW (GPM)	AIR ON CONDENSER (°F)		
	MIN	MAX	MIN	MAX	MIN	MAX	
0019	40	55	17	68	0	125	
0022	40	55	21	84	0	125	
0033	40	55	34	136	0	125	
0043	40	55	40	200	0	125	
0046	40	55	40	200	0	125	
0066	40	55	60	300	0	125	

SI UNITS									
YCAL		G WATER TURE (°C)	COOLER F	FLOW (L/S)	AIR ON CONDENSER (°C)				
	MIN	MAX	MIN	MAX	MIN	MAX			
0019	4.4	12.8	1.1	4.3	-17.7	51.7			
0022	4.4 12.8		1.3	5.3	-17.7	51.7			
0033	4.4	12.8	2.2	8.6	-17.7	51.7			
0043	4.4	12.8	2.5	12.6	-17.7	51.7			
0046	4.4	12.8	2.5	12.6	-17.7	51.7			
0066	4.4	12.8	3.8	18.9	-17.7	51.7			

NOTES:

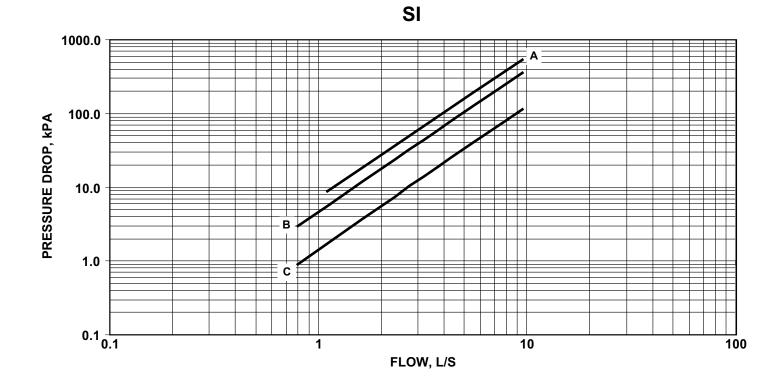
- 1. For leaving brine temperature below 40°F (4.4°C), contact your nearest YORK Office for application requirements.
- 2. For leaving water temperature higher than 55°F (12.8°C), contact the nearest YORK Office for application guidelines.
- 3. The evaporator is protected against freezing to -20°F (-28.8°C) with an electric heater as standard.
- 4. For operation at temperatures below 25°F (-3.9°C), the optional Low Ambient Kit will need to be installed on the system (for YCAL0043-0065 models only).
- 5. For operation at temperatures above 115°F (46.1°C), the optional High Ambient Kit will need to be installed on the system.

Water Pressure Drop - Single Circuit



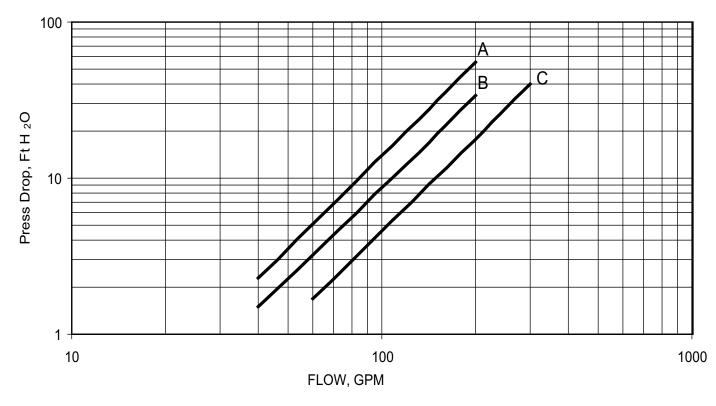
ENGLISH	ł
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MOEL YCAL	COOLER CURVE
Α	YCAL0019
В	YCAL0022
С	YCAL0033



MOEL YCAL	COOLER CURVE
Α	YCAL0019
В	YCAL0022
С	YCAL0033

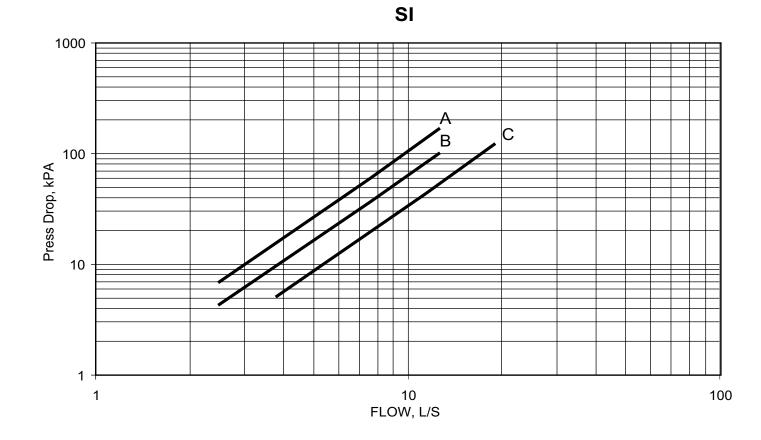
15



ENGLISH

MODEL YCAL	COOLER CURVE
0043	A
0046	В
0066	С

Note: Water Pressure Drop Curves may extend past the minimum and maximum water flow ranges. See page 13 for minimum and maximum flow points.



MODEL YCAL	COOLER CURVE
0043	A
0046	В
0066	С

Note: Water Pressure Drop Curves may extend past the minimum and maximum water flow ranges. See page 13 for minimum and maximum flow points.

MODEL: YCAL0019EE

MODEL: YCAL0019EE										IPLV= 14.3					
AIR TEMPERATURE ON - CONDENSER (°F)															
LCWT		75.0			80.0			85.0		90.0			95.0		
(°F)	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	15.6	13.6	12.8	15.2	14.4	11.8	14.8	15.3	10.9	14.4	16.3	10.0	13.9	17.3	9.1
42.0	16.1	13.7	13.2	15.7	14.5	12.1	15.3	15.4	11.2	14.8	16.4	10.2	14.4	17.4	9.4
44.0	16.6	13.8	13.5	16.2	14.7	12.4	15.8	15.6	11.4	15.3	16.5	10.5	14.8	17.6	9.6
45.0	16.9	13.9	13.6	16.5	14.7	12.6	16.0	15.6	11.6	15.6	16.6	10.6	15.1	17.6	9.7
46.0	17.2	13.9	13.8	16.7	14.8	12.7	16.3	15.7	11.7	15.8	16.6	10.8	15.3	17.7	9.8
48.0	17.7	14.1	14.1	17.2	14.9	13.0	16.8	15.8	12.0	16.3	16.8	11.0	15.8	17.8	10.1
50.0	18.2	14.2	14.4	17.8	15.1	13.3	17.3	16.0	12.3	16.8	16.9	11.3	16.3	17.9	10.3

MODEL: YCAL0022EE

					All	R TEMPE	RATURE (ON - CON	DENSER	(°F)					
LCWT		75.0			80.0	-		85.0	-		90.0			95.0	
(°F)	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	19.0	16.4	13.1	18.4	17.4	12.0	17.9	18.4	11.0	17.3	19.6	10.1	16.7	20.9	9.1
42.0	19.6	16.6	13.4	19.0	17.5	12.3	18.4	18.6	11.3	17.8	19.8	10.3	17.2	21.0	9.4
44.0	20.2	16.7	13.7	19.6	17.7	12.6	19.0	18.7	11.6	18.4	19.9	10.6	17.8	21.2	9.6
45.0	20.5	16.8	13.8	19.9	17.8	12.7	19.3	18.8	11.7	18.7	20.0	10.7	18.1	21.3	9.7
46.0	20.8	16.9	14.0	20.2	17.8	12.9	19.6	18.9	11.8	19.0	20.1	10.8	18.3	21.3	9.8
48.0	21.4	17.0	14.3	20.8	18.0	13.2	20.2	19.1	12.1	19.6	20.3	11.1	18.9	21.5	10.1
50.0	22.1	17.2	14.6	21.5	18.2	13.4	20.8	19.3	12.3	20.2	20.4	11.3	19.5	21.7	10.3

MODEL: YCAL0033EE

					All	R TEMPE	RATURE	ON - CON	DENSER	(°F)					
LCWT		75.0			80.0			85.0			90.0			95.0	
(°F)	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	30.0														9.1
42.0	30.9	26.0	12.8	30.2	27.4	11.9	29.4	29.0	11.0	28.6	30.7	10.2	27.7	32.5	9.4
44.0	31.9	26.2	13.1	31.1	27.6	12.2	30.3	29.2	11.3	29.5	30.9	10.4	28.6	32.8	9.6
45.0	32.4	26.4	13.3	31.6	27.8	12.3	30.8	29.3	11.4	29.9	31.0	10.6	29.1	32.9	9.7
46.0	32.9	26.5	13.4	32.1	27.9	12.5	31.3	29.5	11.6	30.4	31.2	10.7	29.5	33.0	9.8
48.0	34.0	26.8	13.7	33.1	28.2	12.8	32.3	29.7	11.8	31.4	31.4	10.9	30.5	33.2	10.1
50.0	35.0	27.0	14.0	34.2	28.4	13.0	33.3	30.0	12.1	32.4	31.7	11.2	31.4	33.5	10.3

MODEL: YCAL0043EE

IPLV= 14.2

IPLV= 15.3

IPLV= 13.8

					All	R TEMPE	RATURE (ON - CON	DENSER	(°F)					
LCWT		75.0			80.0			85.0			90.0			95.0	
(°F)	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	37.3	30.8	12.3	36.4	32.4	11.5	35.4	34.2	10.7	34.3	36.2	9.8	33.2	38.5	9.0
42.0	38.5	30.9	12.7	37.6	32.5	11.8	36.6	34.4	11.0	35.5	36.4	10.1	34.4	38.7	9.3
44.0	39.8	31.1	13.0	38.8	32.7	12.1	37.8	34.5	11.3	36.7	36.6	10.4	35.5	38.9	9.6
45.0	40.4	31.2	13.2	39.4	32.8	12.3	38.4	34.6	11.4	37.3	36.7	10.6	36.1	39.0	9.7
46.0	41.0	31.3	13.3	40.0	32.9	12.5	39.0	34.7	11.6	37.9	36.8	10.7	36.7	39.1	9.9
48.0	42.3	31.5	13.7	41.3	33.1	12.8	40.2	34.9	11.9	39.1	37.0	11.0	37.9	39.2	10.2
50.0	43.5	31.7	14.0	42.6	33.3	13.1	41.5	35.1	12.2	40.4	37.2	11.3	39.2	39.4	10.4

NOTES:

1. kW = Compressor Input Power

2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)

3. LCWT = Leaving Chilled Water Temperature

4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor

5. Rated in accordance with ARI Standard 550/590-98

6. The shaded points are certified in accordance with ARI Standard 550/590-98

IPLV= 14.3

IPLV= 15.3

IPLV= 13.8

MODEL: YCAL0019EE

						Α	IR TEMP	PERATU	RE ON -	CONDE	NSER (°F)						
LCWT		100.0			105.0			110.0			115.0			120.0			125.0	
(°F)	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	40.0 13.5 18.4 8.3 13.0 19.6 7.6 12.5 20.9 6.8 12.0 22.2 6.2 6.4 10.3 6.8 6.1 10.9															10.9	6.1	
42.0	13.9	18.5	8.5	13.4	19.7	7.8	12.9	21.0	7.0	12.4	22.3	6.4	6.6	10.3	7.0	6.3	11.0	6.3
44.0	14.4	18.7	8.8	13.9	19.8	8.0	13.3	21.1	7.2	12.8	22.4	6.6	6.8	10.3	7.3	6.6	11.0	6.6
45.0	14.6	18.7	8.9	14.1	19.9	8.1	13.6	21.2	7.3	13.0	22.5	6.6	7.0	10.3	7.4	6.7	11.0	6.7
46.0	14.8	18.8	9.0	14.3	20.0	8.2	13.8	21.2	7.4	13.2	22.5	6.7	7.1	10.4	7.5	6.8	11.0	6.8
48.0	15.3	18.9	9.2	14.8	20.1	8.4	14.2	21.3	7.6	13.7	22.7	6.9	7.3	10.4	7.7	7.0	11.0	7.0
50.0	15.8	19.0	9.5	15.2	20.2	8.6	14.7	21.5	7.8	14.1	22.8	7.1	7.6	10.4	8.0	7.3	11.1	7.3

MODEL: YCAL0022EE

						A	IR TEMP	PERATU	RE ON -	CONDE	NSER (°	°F)						
LCWT		100.0			105.0			110.0			115.0			120.0			125.0	
(°F)	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	16.0	15.4	7.5	14.1	26.9	6.0	7.8	12.3	7.1	7.4	13.1	6.3						
42.0	16.6	22.4	8.5	15.9	23.8	7.7	15.2	25.4	6.9	14.6	27.0	6.2	8.1	12.3	7.3	7.7	13.1	6.6
44.0	17.1	22.5	8.7	16.4	24.0	7.9	15.8	25.5	7.1	15.1	27.2	6.4	8.4	12.3	7.6	8.0	13.1	6.8
45.0	17.4	22.6	8.8	16.7	24.1	8.0	16.0	25.6	7.2	15.3	27.2	6.5	8.5	12.4	7.7	8.2	13.2	6.9
46.0	17.7	22.7	8.9	17.0	24.1	8.1	16.3	25.7	7.3	9.1	11.6	8.7	8.7	12.4	7.8	8.3	13.2	7.0
48.0	18.2	22.9	9.2	17.5	24.3	8.3	16.8	25.9	7.5	9.4	11.7	8.9	9.0	12.4	8.1	8.6	13.2	7.3
50.0	18.8	23.1	9.4	18.1	24.5	8.5	17.4	26.0	7.7	9.7	11.7	9.2	9.3	12.5	8.3	8.9	13.3	7.5

MODEL: YCAL0033EE

						Α	IR TEMP	PERATU	RE ON -	CONDE	NSER (°F)						
LCWT		100.0			105.0			110.0			115.0			120.0			125.0	
(°F)	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	26.0	34.3	8.4	25.1	36.4	7.7	24.3	38.6	7.0	13.0	18.1	7.4	12.5	19.3	6.7	12.0	20.5	6.2
42.0	26.9	34.5	8.6	26.0	36.6	7.9	25.1	38.9	7.2	13.5	18.2	7.6	13.0	19.3	7.0	12.5	20.5	6.4
44.0	27.7	34.7	8.8	26.8	36.9	8.1	25.9	39.1	7.4	13.9	18.3	7.9	13.4	19.4	7.2	12.9	20.6	6.6
45.0	28.2	34.9	8.9	27.3	37.0	8.2	26.3	39.2	7.5	14.2	18.3	8.0	13.7	19.4	7.3	13.1	20.6	6.7
46.0	28.6	35.0	9.0	27.7	37.1	8.3	26.7	39.4	7.6	14.4	18.4	8.1	13.9	19.5	7.4	13.4	20.7	6.8
48.0	29.5	35.2	9.3	28.6	37.4	8.5	27.6	39.6	7.8	14.9	18.4	8.4	14.4	19.6	7.7	13.8	20.8	7.0
50.0	30.5	35.5	9.5	29.5	37.6	8.7	28.5	39.9	8.0	15.4	18.5	8.6	14.9	19.6	7.9	14.3	20.8	7.2

MODEL: YCAL0043EE

IPLV= 14.2

			UUTU															
						A	IR TEMP	PERATU	RE ON -	CONDE	NSER (°F)						
LCWT		100.0			105.0			110.0			115.0			120.0			125.0	
(°F)	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	32.1	41.1	8.2	30.9	43.8	7.5	29.7	46.8	6.8	28.4	50.1	6.1	27.1	53.6	5.5	14.6	25.8	5.6
42.0	33.2	41.2	8.5	32.0	44.0	7.7	30.8	47.0	7.0	29.5	50.2	6.3	28.2	53.7	5.7	15.2	25.8	5.8
44.0	34.4	41.4	8.8	33.1	44.1	8.0	31.9	47.1	7.3	30.6	50.3	6.6	29.2	53.7	5.9	15.7	25.8	6.0
45.0	34.9	41.5	8.9	33.7	44.2	8.1	32.4	47.2	7.4	31.1	50.3	6.7	29.7	53.8	6.0	16.0	25.8	6.1
46.0	35.5	41.6	9.0	34.3	44.3	8.2	33.0	47.2	7.5	31.6	50.4	6.8	30.3	53.8	6.1	16.3	25.8	6.2
48.0	36.7	41.7	9.3	35.4	44.5	8.5	34.1	47.4	7.7	32.8	50.6	7.0	31.3	53.9	6.3	17.0	25.8	6.5
50.0	37.9	41.9	9.6	36.6	44.6	8.7	35.3	47.6	8.0	33.9	50.7	7.2	32.4	54.1	6.5	17.6	25.9	6.7

NOTES:

- 1. kW = Compressor Input Power
- 2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)

3. LCWT = Leaving Chilled Water Temperature

- 4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
- 5. Rated in accordance with ARI Standard 550/590-98
- 6. The shaded points are certified in accordance with ARI Standard 550/590-98

MODEL: YCAL0046EE

			TVLL												
					All	R TEMPE	RATURE	ON - CON	DENSER	(°F)					
LCWT		75.0			80.0			85.0			90.0			95.0	
(°F)	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	40.6	33.7	12.4	39.5	35.5	11.5	38.4	37.5	10.7	37.3	39.7	9.9	36.1	42.2	9.1
42.0	41.9	33.9	12.7	40.8	35.7	11.9	39.7	37.7	11.0	38.6	40.0	10.2	37.4	42.4	9.3
44.0	43.2	34.1	13.1	42.2	35.9	12.2	41.0	38.0	11.3	39.8	40.2	10.4	38.6	42.6	9.6
45.0	43.9	34.2	13.2	42.8	36.0	12.3	41.7	38.1	11.5	40.5	40.3	10.6	39.3	42.7	9.7
46.0	44.6	34.3	13.4	43.5	36.2	12.5	42.3	38.2	11.6	41.1	40.4	10.7	39.9	42.8	9.9
48.0	46.0	34.6	13.7	44.9	36.4	12.8	43.7	38.4	11.9	42.5	40.7	11.0	41.2	43.1	10.2
50.0	47.4	34.8	14.1	46.3	36.6	13.1	45.1	38.7	12.2	43.8	40.9	11.3	42.5	43.3	10.4

MODEL: YCAL0066EE

AIR TEMPERATURE ON - CONDENSER (°F) LCWT 75.0 80.0 85.0 90.0 95.0 (°F) TONS KW EER 67.3 9.9 59.3 71.2 40.0 & & & & & & & & & 61.1 9.1 68.4 58.1 12.7 66.7 61.1 11.8 64.9 64.3 11.0 63.1 67.9 10.1 61.2 71.7 9.4 42.0 11.2 70.6 68.8 61.7 12.1 67.0 64.9 10.4 63.2 72.3 58.7 13.0 65.1 68.5 9.6 44.0 65.2 71.8 59.0 69.9 62.0 12.2 68.1 11.4 66.2 68.7 10.5 64.3 72.6 13.1 9.7 45.0 72.9 59.3 13.2 71.0 62.3 12.4 69.1 65.5 11.5 67.2 69.1 10.6 65.3 72.9 9.8 46.0 73.3 62.9 12.6 71.3 69.4 69.7 48.0 75.2 59.9 13.5 66.2 11.7 10.9 67.4 73.5 10.1 69.5 77.6 60.6 13.8 75.6 63.5 12.9 73.6 66.8 12.0 71.6 70.3 11.1 74.2 10.3 50.0

NOTES:

- 1. kW = Compressor Input Power
- 2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)
- 3. LCWT = Leaving Chilled Water Temperature
- 4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
- 5. Rated in accordance with ARI Standard 550/590-98
- 6. The shaded points are certified in accordance with ARI Standard 550/590-98

IPLV= 14.4

IPLV= 14.8

IPLV= 14.4

IPLV= 14.8

MODEL: YCAL0046EE

						Α	IR TEMP	PERATU	RE ON -	CONDE	NSER (°F)						
LCWT		100.0			105.0			110.0			115.0			120.0			125.0	
(°F)	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	34.9	44.8	8.3	33.6	47.7	7.6	32.3	50.7	6.9	31.0	54.0	6.2	29.6	57.6	5.6	15.8	27.6	5.7
42.0	36.1	45.0	8.6	34.8	47.9	7.8	33.5	50.9	7.1	32.1	54.2	6.4	30.7	57.7	5.8	16.4	27.7	5.9
44.0	37.3	45.2	8.8	36.0	48.1	8.1	34.7	51.1	7.3	33.3	54.4	6.7	31.8	57.9	6.0	17.0	27.7	6.1
45.0	38.0	45.3	8.9	36.6	48.2	8.2	35.3	51.2	7.4	33.8	54.5	6.8	32.4	58.0	6.1	17.3	27.7	6.2
46.0	38.6	45.5	9.1	37.3	48.3	8.3	35.9	51.3	7.6	34.4	54.6	6.9	32.9	58.1	6.2	17.6	27.8	6.3
48.0	39.9	45.7	9.3	38.5	48.5	8.5	37.1	51.5	7.8	35.6	54.8	7.1	34.1	58.3	6.4	18.3	27.8	6.6
50.0	41.2	45.9	9.6	39.8	48.8	8.8	38.3	51.8	8.0	36.8	55.0	7.3	35.3	58.5	6.6	19.0	27.9	6.8

MODEL: YCAL0066EE

						Α	IR TEMP	PERATU	RE ON -	CONDE	NSER (°F)						
LCWT		100.0			105.0			110.0			115.0			120.0			125.0	
(°F)	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0 57.5 75.3 8.4 55.6 79.8 7.7 53.7 84.7 7.1 51.8 89.9 6.4 38.1 64.7 6.4 27.0 45.1														6.3				
42.0	59.4	75.9	8.6	57.5	80.4	7.9	55.6	85.2	7.3	53.6	90.5	6.6	39.5	65.1	6.6	28.0	45.3	6.5
44.0	61.3	76.5	8.8	59.4	81.0	8.1	57.4	85.8	7.4	55.4	91.0	6.8	30.2	42.8	7.3	29.0	45.4	6.7
45.0	62.3	76.8	9.0	60.3	81.3	8.2	58.3	86.1	7.5	56.3	91.3	6.9	30.7	42.9	7.4	29.5	45.5	6.8
46.0	63.3	77.1	9.1	61.3	81.6	8.3	59.3	86.4	7.6	57.2	91.6	7.0	31.2	43.0	7.5	30.0	45.6	6.9
48.0	65.4	77.7	9.3	63.3	82.2	8.5	61.2	87.0	7.8	59.1	92.2	7.2	32.3	43.3	7.8	31.1	45.9	7.1
50.0	67.4	78.4	9.5	65.3	82.8	8.8	63.2	87.7	8.0	61.0	92.9	7.3	33.4	43.5	8.0	32.2	46.1	7.3

NOTES:

- 1. kW = Compressor Input Power
- 2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)
- 3. LCWT = Leaving Chilled Water Temperature
- 4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
- 5. Rated in accordance with ARI Standard 550/590-98
- 6. The shaded points are certified in accordance with ARI Standard 550/590-98

MODEL: YCAL0019EE

						Α	IR TEMP	PERATU	RE ON -	CONDE	NSER (°	°C)						
LCWT		25.0			30.0			35.0			40.0			45.0			50.0	
(°C)	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	5.0 55.2 14.0 3.7 52.5 15.6 3.2 49.7 17.4 2.7 46.8 19.4 2.3 43.5 21.7 1.9 22.4 10.5															1.9		
6.0	56.8	14.1	3.8	54.1	15.7	3.2	51.2	17.5	2.8	48.2	19.5	2.4	44.9	21.8	2.0	23.2	10.6	2.0
7.0	58.4	14.2	3.9	55.7	15.8	3.3	52.7	17.6	2.8	49.6	19.6	2.4	46.2	21.9	2.0	23.9	10.6	2.1
8.0	60.1	14.3	3.9	57.2	15.9	3.4	54.2	17.7	2.9	51.0	19.7	2.5	47.6	22.0	2.1	24.7	10.6	2.1
9.0	61.8	14.4	4.0	58.9	16.0	3.5	55.8	17.8	3.0	52.5	19.9	2.5	49.0	22.1	2.1	25.5	10.6	2.2
10.0	63.5	14.5	4.1	60.5	16.1	3.5	57.4	17.9	3.0	54.0	20.0	2.6	50.5	22.2	2.2	26.3	10.7	2.3
11.0	65.3	14.7	4.2	62.2	16.3	3.6	59.0	18.1	3.1	55.5	20.1	2.6	51.9	22.4	2.2	27.1	10.7	2.3

MODEL: YCAL0022EE

						A	IR TEMP	PERATU	RE ON -	CONDE	NSER (°C)						
LCWT		25.0			30.0			35.0			40.0			45.0			50.0	
(°C)	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	67.0	16.9	3.8	63.4	18.7	3.2	59.5	20.9	2.7	55.5	23.4	2.3	51.3	26.3	1.9	27.4	12.6	2.0
6.0	68.9	17.0	3.8	65.2	18.9	3.3	61.3	21.1	2.8	57.2	23.6	2.3	52.8	26.4	1.9	28.4	12.6	2.1
7.0	70.8	17.1	3.9	67.1	19.0	3.4	63.1	21.2	2.8	58.9	23.7	2.4	54.5	26.5	2.0	29.3	12.7	2.1
8.0	72.8	17.3	4.0	69.0	19.2	3.4	64.9	21.4	2.9	60.6	23.9	2.4	56.1	26.7	2.0	30.3	12.7	2.2
9.0	74.7	17.4	4.1	70.9	19.3	3.5	66.7	21.5	3.0	62.4	24.0	2.5	57.8	26.8	2.1	31.2	12.7	2.3
10.0	76.8	17.6	4.1	72.8	19.5	3.6	68.6	21.7	3.0	64.1	24.2	2.5	59.4	27.0	2.1	32.2	12.8	2.3
11.0	78.8	17.7	4.2	74.8	19.7	3.6	70.5	21.9	3.1	65.9	24.4	2.6	61.1	27.1	2.2	33.2	12.8	2.4

MODEL: YCAL0033EE

						A	IR TEMP	ERATU	RE ON -	CONDE	NSER (°	C)						
LCWT		25.0			30.0			35.0			40.0			45.0			50.0	
(°C)	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	106.0	26.4	3.6	101.1	29.2	3.1	95.9	32.4	2.7	90.5	36.1	2.3	84.8	40.2	2.0	44.1	19.8	1.9
6.0	109.1	26.6	3.7	104.0	29.4	3.2	98.7	32.6	2.8	93.2	36.3	2.4	87.4	40.4	2.0	45.5	19.8	2.0
7.0	112.2	26.9	3.8	107.0	29.6	3.3	101.6	32.8	2.8	95.9	36.5	2.4	90.0	40.6	2.1	47.0	19.9	2.1
8.0	115.4	27.1	3.8	110.1	29.8	3.4	104.5	33.0	2.9	98.7	36.7	2.5	51.8	17.9	2.5	48.5	20.0	2.1
9.0	118.6	27.3	3.9	113.2	30.1	3.4	107.5	33.3	3.0	101.5	36.9	2.5	53.4	18.0	2.5	50.0	20.0	2.2
10.0	121.9	27.6	4.0	116.3	30.3	3.5	110.5	33.5	3.0	104.4	37.2	2.6	55.1	18.1	2.6	51.6	20.1	2.2
11.0	125.3	27.8	4.1	119.6	30.6	3.6	113.6	33.8	3.1	107.3	37.4	2.7	56.7	18.2	2.7	53.1	20.2	2.3

NOTES:

1. kW = Compressor Input Power

2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)

3. LCWT = Leaving Chilled Water Temperature

4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor

5. Rated in accordance with ARI Standard 550/590-98

6. The shaded points are certified in accordance with ARI Standard 550/590-98

MODEL: YCAL0043EE

						A	IR TEMP	PERATU	RE ON -	CONDE	NSER (°	(O						
LCWT		25.0			30.0			35.0			40.0			45.0			50.0	
(°C)	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	132.1	31.5	3.6	125.8	34.7	3.1	118.9	38.6	2.7	111.4	43.3	2.3	103.6	48.8	1.9	95.4	55.1	1.6
6.0	135.9	31.6	3.7	129.5	34.8	3.2	122.5	38.8	2.8	115.0	43.5	2.3	107.0	48.9	2.0	98.6	55.1	1.6
7.0	139.8	31.8	3.7	133.3	35.0	3.3	126.2	38.9	2.8	118.6	43.6	2.4	110.5	49.0	2.0	101.8	55.2	1.7
8.0	143.7	31.9	3.8	137.2	35.2	3.4	130.0	39.1	2.9	122.2	43.8	2.5	114.0	49.1	2.1	105.2	55.3	1.7
9.0	147.7	32.1	3.9	141.1	35.3	3.5	133.9	39.3	3.0	126.0	43.9	2.5	117.5	49.3	2.1	108.5	55.4	1.8
10.0	151.7	32.3	4.0	145.1	35.5	3.5	137.8	39.4	3.1	129.7	44.1	2.6	121.1	49.4	2.2	112.0	55.5	1.8
11.0	155.9	32.5	4.1	149.2	35.7	3.6	141.7	39.6	3.1	133.6	44.3	2.7	124.8	49.6	2.3	115.5	55.6	1.9

MODEL: YCAL0046EE

						Α	IR TEMP	PERATU	<u>RE ON -</u>	CONDE	NSER (°	<u>(0)</u>						
LCWT		25.0			30.0			35.0			40.0			45.0			50.0	
(°C)	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	143.6	34.5	3.6	136.6	38.1	3.1	129.2	42.3	2.7	121.2	47.2	2.3	112.8	52.8	1.9	103.8	59.1	1.6
6.0	147.7	34.7	3.7	140.7	38.3	3.2	133.1	42.5	2.8	125.0	47.4	2.4	116.5	52.9	2.0	107.3	59.3	1.7
7.0	152.0	34.9	3.8	144.8	38.5	3.3	137.1	42.7	2.8	128.9	47.5	2.4	120.2	53.1	2.1	110.9	59.4	1.7
8.0	156.3	35.1	3.8	149.0	38.7	3.4	141.2	42.9	2.9	132.8	47.8	2.5	123.9	53.3	2.1	114.5	59.6	1.8
9.0	160.7	35.3	3.9	153.3	38.9	3.5	145.3	43.1	3.0	136.8	48.0	2.6	127.8	53.5	2.2	118.1	59.7	1.8
10.0	165.2	35.5	4.0	157.6	39.1	3.5	149.5	43.3	3.1	140.8	48.2	2.6	131.6	53.7	2.2	94.0	42.5	2.0
11.0	169.7	35.7	4.1	162.0	39.3	3.6	153.8	43.6	3.1	144.9	48.4	2.7	135.6	53.9	2.3	97.0	42.7	2.0

MODEL: YCAL0066EE

						Α	IR TEMP	PERATU	RE ON -	CONDE	NSER (°	(O)						
LCWT		25.0			30.0			35.0			40.0			45.0			50.0	
(°C)	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	234.3	59.0	3.6	223.3	64.7	3.1	211.8	71.4	2.7	200.1	79.2	2.3	188.1	88.0	2.0	99.0	43.6	2.0
6.0	241.2	59.5	3.6	229.9	65.2	3.2	218.1	71.9	2.8	206.1	79.7	2.4	193.8	88.5	2.0	102.3	43.7	2.0
7.0	248.2	60.0	3.7	236.5	65.8	3.3	224.5	72.5	2.8	212.2	80.2	2.4	199.5	89.1	2.1	105.5	43.9	2.1
8.0	255.3	60.6	3.8	243.3	66.3	3.3	231.0	73.0	2.9	218.4	80.8	2.5	205.4	89.6	2.1	108.9	44.1	2.1
9.0	262.5	61.2	3.9	250.3	66.9	3.4	237.7	73.6	3.0	224.7	81.3	2.6	211.4	90.2	2.2	112.3	44.3	2.2
10.0	269.9	61.7	3.9	257.3	67.5	3.5	244.4	74.2	3.0	231.2	81.9	2.6	217.5	90.8	2.2	115.8	44.5	2.3
11.0	277.4	62.3	4.0	264.5	68.1	3.5	251.3	74.8	3.1	237.7	82.5	2.7	223.7	91.4	2.3	119.4	44.7	2.3

NOTES:

- 1. kW = Compressor Input Power
- 2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)
- 3. LCWT = Leaving Chilled Water Temperature
- 4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
- 5. Rated in accordance with ARI Standard 550/590-98
- 6. The shaded points are certified in accordance with ARI Standard 550/590-98

MODEL: YCAL0019EE

MODE	EL: YC	AL00	19EE											IPLV	/= 15.2
					All	R TEMPE	RATURE (ON - CON	DENSER	(°F)					
LCWT		75.0			80.0			85.0			90.0			95.0	
(°F)	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	13.2	10.9	13.7	12.8	11.6	12.6	12.5	12.3	11.6	12.1	13.1	10.6	11.7	13.9	9.7
42.0	13.6	11.0	14.1	13.3	11.7	12.9	12.9	12.4	11.9	12.5	13.2	10.9	12.1	14.0	9.9
44.0	14.1	11.2	14.4	13.7	11.8	13.3	13.3	12.5	12.2	12.9	13.3	11.2	12.5	14.1	10.2
45.0	14.3	11.2	14.6	13.9	11.9	13.4	13.5	12.6	12.3	13.1	13.4	11.3	12.7	14.2	10.3
46.0	14.5	11.3	14.7	14.1	11.9	13.5	13.7	12.7	12.5	13.3	13.4	11.4	12.9	14.3	10.4
48.0	15.0	11.4	15.0	14.6	12.1	13.8	14.2	12.8	12.7	13.7	13.5	11.7	13.3	14.4	10.7
50.0	15.4	11.5	15.3	15.0	12.2	14.1	14.6	12.9	13.0	14.2	13.7	11.9	13.7	14.5	10.9

MODEL: YCAL0022EE

					All	R TEMPE	RATURE (ON - CON	DENSER	(°F)					
LCWT		75.0			80.0			85.0			90.0			95.0	
(°F)	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	16.1	13.3	13.9	15.6	14.2	12.7	15.1	15.1	11.6	14.6	16.1	10.5	14.1	17.2	9.5
42.0	16.6	13.4	14.2	16.1	14.3	13.0	15.6	15.2	11.8	15.1	16.2	10.8	14.6	17.3	9.8
44.0	17.1	13.6	14.5	16.6	14.4	13.3	16.1	15.4	12.1	15.6	16.4	11.0	15.0	17.4	10.0
45.0	17.3	13.6	14.7	16.9	14.5	13.4	16.4	15.4	12.3	15.8	16.4	11.2	15.3	17.5	10.1
46.0	17.6	13.7	14.8	17.1	14.6	13.6	16.6	15.5	12.4	16.1	16.5	11.3	15.5	17.6	10.3
48.0	18.1	13.8	15.1	17.6	14.7	13.9	17.1	15.6	12.7	16.6	16.6	11.6	16.0	17.7	10.5
50.0	18.7	13.9	15.4	18.2	14.8	14.2	17.6	15.8	13.0	17.1	16.8	11.8	16.5	17.8	10.7

MODEL: YCAL0033EE

					All	R TEMPE	RATURE (ON - CON	DENSER	(°F)					
LCWT		75.0			80.0			85.0			90.0			95.0	
(°F)	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	25.5	21.1	13.4	24.9	22.3	12.4	24.3	23.7	11.5	23.6	25.1	10.6	22.9	26.6	9.7
42.0	26.4	21.2	13.8	25.7	22.5	12.8	25.1	23.8	11.8	24.4	25.3	10.8	23.7	26.8	10.0
44.0	27.2	21.4	14.1	26.5	22.6	13.1	25.9	24.0	12.1	25.2	25.4	11.1	24.4	27.0	10.2
45.0	27.6	21.5	14.3	27.0	22.7	13.2	26.3	24.1	12.2	25.6	25.5	11.3	24.8	27.1	10.3
46.0	28.0	21.6	14.4	27.4	22.8	13.4	26.7	24.2	12.4	26.0	25.6	11.4	25.2	27.2	10.5
48.0	28.9	21.8	14.8	28.2	23.0	13.7	27.5	24.3	12.7	26.8	25.8	11.7	26.0	27.4	10.7
50.0	29.8	22.0	15.1	29.1	23.2	14.0	28.4	24.5	13.0	27.6	26.0	11.9	26.8	27.6	11.0

MODEL: YCAL0043EE

IPLV= 16.7

IPLV= 17.0

IPLV= 14.9

LCWT	75.0			All	R TEMPE	RATURE (ON - CON	DENSER	(°F)					
LCWT	75.0													
				80.0			85.0			90.0			95.0	
(°F) TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0 31.6	24.4	13.7	30.9	26.0	12.7	30.0	27.8	11.6	29.1	29.6	10.6	28.2	31.6	9.7
42.0 32.7	24.5	14.1	31.9	26.1	13.0	31.0	27.9	12.0	30.1	29.7	11.0	29.2	31.7	10.0
44.0 33.7	24.6	14.5	32.9	26.3	13.4	32.1	28.0	12.3	31.1	29.8	11.3	30.2	31.8	10.3
45.0 34.3	24.7	14.7	33.4	26.3	13.6	32.6	28.0	12.5	31.7	29.9	11.5	30.7	31.9	10.5
46.0 34.8	24.8	14.9	34.0	26.4	13.8	33.1	28.1	12.7	32.2	30.0	11.6	31.2	32.0	10.6
48.0 35.9	24.9	15.3	35.0	26.5	14.1	34.2	28.2	13.0	33.2	30.1	12.0	32.2	32.1	11.0
50.0 37.0	25.1	15.7	36.1	26.7	14.5	35.2	28.4	13.4	34.3	30.2	12.3	33.3	32.2	11.3

NOTES:

1. kW = Compressor Input Power

2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)

3. LCWT = Leaving Chilled Water Temperature

4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor

5. Rated in accordance with ARI Standard 550/590-98

6. The shaded points are certified in accordance with ARI Standard 550/590-98

IPLV= 15.2

IPLV= 17.0

MODEL: YCAL0019EE

						Α	IR TEMP	ERATU	RE ON -	CONDE	NSER (°F)						
LCWT		100.0			105.0			110.0			115.0			120.0			125.0	
(°F)	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	11.3	14.8	8.8	10.9	15.8	8.0	10.4	16.9	7.2	10.0	18.1	6.4	5.3	8.4	7.1	5.0	8.9	6.4
42.0	11.7	14.9	9.0	11.3	15.9	8.2	10.8	17.0	7.4	10.3	18.1	6.6	5.5	8.4	7.3	5.2	8.9	6.6
44.0	12.1	15.0	9.3	11.6	16.0	8.4	11.2	17.1	7.6	10.7	18.2	6.8	5.7	8.4	7.6	5.4	9.0	6.8
45.0	12.3	15.1	9.4	11.8	16.1	8.5	11.4	17.1	7.7	10.9	18.3	6.9	5.8	8.4	7.7	5.5	9.0	7.0
46.0	12.5	15.2	9.5	12.0	16.1	8.6	11.6	17.2	7.8	11.1	18.3	7.0	5.9	8.4	7.9	5.6	9.0	7.1
48.0	12.9	15.3	9.7	12.4	16.2	8.9	12.0	17.3	8.0	11.5	18.4	7.2	6.1	8.5	8.1	5.8	9.0	7.3
50.0	13.3	15.4	10.0	12.8	16.4	9.1	12.3	17.4	8.2	11.8	18.5	7.4	6.3	8.5	8.4	6.1	9.0	7.6

MODEL: YCAL0022EE

						A	IR TEMP	PERATU	RE ON -	CONDE	NSER ('F)						
LCWT		100.0			105.0			110.0			115.0			120.0			125.0	
(°F)	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	13.6	18.3	8.6	13.0	19.6	7.8	12.4	20.9	7.0	11.9	22.3	6.2	6.5	10.1	7.3	6.2	10.8	6.5
42.0	14.0	18.5	8.8	13.5	19.7	8.0	12.9	21.0	7.2	12.3	22.4	6.4	6.8	10.2	7.6	6.5	10.9	6.8
44.0	14.5	18.6	9.1	13.9	19.8	8.2	13.3	21.1	7.4	12.7	22.5	6.6	7.0	10.2	7.8	6.7	10.9	7.0
45.0	14.7	18.7	9.2	14.1	19.9	8.3	13.5	21.2	7.5	12.9	22.6	6.7	7.2	10.2	8.0	6.8	10.9	7.1
46.0	15.0	18.7	9.3	14.4	19.9	8.4	13.8	21.3	7.6	13.1	22.7	6.8	7.3	10.2	8.1	6.9	10.9	7.2
48.0	15.4	18.9	9.5	14.8	20.1	8.6	14.2	21.4	7.8	7.9	9.6	9.3	7.5	10.3	8.4	7.2	10.9	7.5
50.0	15.9	19.0	9.8	15.3	20.2	8.8	14.7	21.5	8.0	8.2	9.6	9.6	7.8	10.3	8.6	7.4	11.0	7.7

MODEL: YCAL0033EE

AIR TEMPERATURE ON - CONDENSER (°F) LCWT 100.0 105.0 110.0 115.0 120.0 125.0 TONS EER TONS KW TONS KW EER TONS KW EER TONS (°F) TONS KW EER KW EER KW EER 40.0 22.2 28.3 8.9 21.5 30.0 8.1 20.7 31.9 7.4 19.9 33.8 6.7 19.1 35.8 6.1 10.1 16.9 6.5 22.9 28.5 9.1 22.2 30.2 8.3 21.4 32.1 7.6 20.6 34.0 6.9 19.7 36.0 6.3 10.5 17.0 6.7 42.0 23.7 28.7 9.4 22.9 30.4 22.1 32.3 7.8 34.2 7.1 11.4 7.7 10.9 7.0 44.0 8.6 21.3 16.1 17.0 24.1 28.8 9.5 23.3 30.5 8.7 22.4 32.4 7.9 21.6 34.3 7.2 11.6 7.8 11.1 17.1 7.1 45.0 16.1 46.0 24.4 28.8 9.6 23.6 30.6 8.8 22.8 32.5 8.0 21.9 34.4 7.3 11.7 16.1 7.9 11.3 17.1 7.2 25.2 29.0 9.8 24.4 30.8 9.0 23.5 32.7 8.2 22.7 34.7 7.5 12.2 16.2 8.1 11.7 17.2 7.4 48.0 50.0 26.0 29.2 10.1 25.2 9.2 23.4 7.7 16.2 12.1 17.2 31.0 24.3 32.9 8.4 34.9 12.6 8.4 7.6

MODEL: YCAL0043EE

IPLV= 16.7

IPLV= 14.9

						A	IR TEMP	PERATU	RE ON -	CONDE	NSER (°F)						
LCWT		100.0			105.0			110.0			115.0			120.0			125.0	
(°F)	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	27.3	33.8	8.8	26.3	36.2	8.0	25.2	38.7	7.2	24.1	41.4	6.5	23.0	44.4	5.8	21.8	47.6	5.1
42.0	28.2	33.9	9.1	27.2	36.2	8.3	26.1	38.8	7.5	25.0	41.5	6.7	23.8	44.4	6.0	22.6	47.6	5.3
44.0	29.2	34.0	9.4	28.1	36.3	8.5	27.1	38.8	7.7	25.9	41.5	6.9	24.7	44.5	6.2	23.5	47.6	5.5
45.0	29.7	34.0	9.6	28.6	36.4	8.7	27.5	38.9	7.8	26.4	41.6	7.1	25.2	44.5	6.3	13.4	21.3	6.6
46.0	30.2	34.1	9.7	29.1	36.4	8.8	28.0	38.9	8.0	26.8	41.6	7.2	25.6	44.5	6.4	13.7	21.4	6.7
48.0	31.2	34.2	10.0	30.1	36.5	9.1	29.0	39.0	8.2	27.8	41.7	7.4	26.5	44.6	6.7	14.2	21.4	6.9
50.0	32.2	34.3	10.3	31.1	36.7	9.4	29.9	39.1	8.5	28.7	41.8	7.7	27.5	44.7	6.9	14.7	21.4	7.2

NOTES:

- 1. kW = Compressor Input Power
- 2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)

3. LCWT = Leaving Chilled Water Temperature

- 4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
- 5. Rated in accordance with ARI Standard 550/590-98
- 6. The shaded points are certified in accordance with ARI Standard 550/590-98

MODEL · YCAL 0046EE

MODE			TVLL												10.0
					All	R TEMPE	RATURE	ON - CON	DENSER	(°F)					
LCWT		75.0			80.0			85.0			90.0			95.0	
(°F)	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	34.3	26.8	13.7	33.5	28.6	12.6	32.5	30.4	11.6	31.6	32.4	10.7	30.6	34.5	9.7
42.0	35.5	27.0	14.1	34.6	28.7	13.0	33.6	30.5	12.0	32.7	32.5	11.0	31.7	34.6	10.0
44.0	36.6	27.1	14.5	35.7	28.9	13.4	34.7	30.7	12.3	33.8	32.7	11.3	32.7	34.8	10.3
45.0	37.2	27.2	14.7	36.3	28.9	13.5	35.3	30.8	12.5	34.3	32.7	11.4	33.3	34.8	10.5
46.0	37.8	27.3	14.8	36.9	29.0	13.7	35.9	30.8	12.6	34.9	32.8	11.6	33.8	34.9	10.6
48.0	39.0	27.5	15.2	38.0	29.2	14.1	37.0	31.0	13.0	36.0	33.0	11.9	34.9	35.1	10.9
50.0	40.2	27.7	15.6	39.2	29.4	14.4	38.2	31.2	13.3	37.1	33.2	12.2	36.0	35.3	11.2

MODEL: YCAL0066EE

					All	R TEMPE	RATURE (ON - CON	DENSER	(°F)					
LCWT		75.0			80.0			85.0			90.0			95.0	
(°F)	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	56.7	47.2	13.3	55.3	49.9	12.3	53.8	52.7	11.4	52.3	55.8	10.5	50.8	59.1	9.7
42.0	58.5	47.6	13.6	57.1	50.3	12.6	55.6	53.1	11.7	54.0	56.2	10.8	52.4	59.5	9.9
44.0	60.4	48.1	14.0	58.9	50.7	13.0	57.3	53.5	12.0	55.8	56.6	11.1	54.1	60.0	10.2
45.0	61.3	48.3	14.1	59.8	50.9	13.1	58.3	53.8	12.1	56.6	56.9	11.2	55.0	60.2	10.3
46.0	62.3	48.5	14.3	60.8	51.1	13.3	59.2	54.0	12.3	57.5	57.1	11.3	55.9	60.4	10.4
48.0	64.2	48.9	14.6	62.7	51.6	13.6	61.0	54.4	12.6	59.4	57.5	11.6	57.7	60.9	10.7
50.0	66.2	49.4	14.9	64.6	52.0	13.9	62.9	54.9	12.8	61.2	58.0	11.9	59.5	61.4	10.9
	-														

NOTES:

- 1. kW = Compressor Input Power
- 2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)
- 3. LCWT = Leaving Chilled Water Temperature
- 4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
- 5. Rated in accordance with ARI Standard 550/590-98
- 6. The shaded points are certified in accordance with ARI Standard 550/590-98

IPI V= 16.6

IPLV= 16.0

IPLV= 16.6

IPLV= 16.0

MODEL: YCAL0046EE

						Α	IR TEMP	PERATU	RE ON -	CONDE	NSER (°F)						
LCWT		100.0			105.0			110.0			115.0			120.0			125.0	
(°F)	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	29.6	36.8	8.9	28.5	39.2	8.1	27.3	41.8	7.3	26.1	44.6	6.6	24.9	47.6	5.9	18.2	36.3	5.5
42.0	30.6	36.9	9.1	29.5	39.3	8.3	28.3	41.9	7.5	27.1	44.8	6.8	25.8	47.8	6.1	18.9	36.3	5.7
44.0	31.6	37.0	9.4	30.5	39.5	8.6	29.3	42.1	7.8	28.1	44.9	7.0	26.8	47.9	6.3	14.2	23.0	6.5
45.0	32.2	37.1	9.6	31.0	39.6	8.7	29.8	42.2	7.9	28.6	45.0	7.1	27.3	48.0	6.4	14.5	23.0	6.6
46.0	32.7	37.2	9.7	31.6	39.6	8.8	30.4	42.2	8.0	29.1	45.0	7.2	27.8	48.1	6.5	14.7	23.0	6.7
48.0	33.8	37.4	10.0	32.6	39.8	9.1	31.4	42.4	8.3	30.1	45.2	7.5	28.8	48.2	6.7	15.3	23.0	7.0
50.0	34.9	37.5	10.3	33.7	40.0	9.4	32.4	42.6	8.5	31.1	45.4	7.7	29.8	48.4	6.9	15.9	23.1	7.2

MODEL: YCAL0066EE

AIR TEMPERATURE ON - CONDENSER (°F) LCWT 100.0 105.0 110.0 115.0 120.0 125.0 TONS (°F) TONS KW EER TONS KW EER TONS KW EER KW EER TONS KW EER TONS KW EER 49.2 8.9 47.6 45.9 7.4 44.2 32.4 22.8 40.0 62.7 66.5 8.1 70.7 75.1 6.7 53.8 6.7 37.7 6.6 49.2 8.3 47.5 7.6 45.7 75.6 6.9 33.5 54.1 6.9 37.9 50.8 63.1 9.1 67.0 71.1 23.6 6.8 42.0 7.1 24.5 52.5 63.6 9.3 50.8 67.5 8.5 49.0 71.6 7.8 47.3 76.1 7.1 34.7 54.4 38.0 7.0 44.0 49.8 7.2 7.2 53.3 63.8 9.5 51.6 67.7 8.7 71.9 7.9 48.0 76.4 35.3 54.5 24.9 38.1 7.1 45.0 52.4 67.9 8.8 50.6 72.1 8.0 48.8 76.6 7.3 35.9 54.7 7.4 25.4 38.2 7.2 46.0 54.2 64.1 9.6 48.0 55.9 64.5 9.8 54.1 68.4 9.0 52.3 72.6 8.2 50.4 77.1 7.5 37.1 55.0 7.6 26.3 38.3 7.5 57.7 65.0 10.0 55.8 68.9 9.2 54.0 73.1 8.4 52.0 77.7 7.7 38.4 55.3 7.8 27.2 38.5 7.7 50.0

NOTES:

- 1. kW = Compressor Input Power
- 2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)
- 3. LCWT = Leaving Chilled Water Temperature
- 4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
- 5. Rated in accordance with ARI Standard 550/590-98
- 6. The shaded points are certified in accordance with ARI Standard 550/590-98

MODEL: YCAL0019EE

						Α	IR TEMP	PERATU	RE ON -	CONDE	NSER (°	°C)						
LCWT		25.0			30.0			35.0			40.0			45.0			50.0	
(°C)	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	46.7	11.3	3.9	44.3	12.5	3.4	41.9	14.0	2.9	39.2	15.7	2.4	36.4	17.6	2.0	18.6	8.6	2.0
6.0	48.0	11.4	4.0	45.6	12.6	3.5	43.1	14.1	2.9	40.4	15.8	2.5	37.6	17.7	2.1	19.2	8.6	2.1
7.0	49.4	11.4	4.1	47.0	12.7	3.5	44.4	14.2	3.0	41.7	15.9	2.5	38.8	17.8	2.1	19.9	8.6	2.2
8.0	50.8	11.6	4.2	48.3	12.8	3.6	45.7	14.3	3.1	42.9	16.0	2.6	39.9	17.9	2.2	20.5	8.7	2.2
9.0	52.3	11.7	4.3	49.7	12.9	3.7	47.0	14.4	3.1	44.1	16.1	2.7	41.2	18.0	2.2	21.2	8.7	2.3
10.0	53.7	11.8	4.4	51.1	13.1	3.8	48.3	14.5	3.2	45.4	16.2	2.7	42.4	18.1	2.3	21.9	8.7	2.4
11.0	55.2	11.9	4.4	52.4	13.2	3.8	49.6	14.6	3.3	46.7	16.3	2.8	43.6	18.2	2.3	22.5	8.7	2.4

MODEL: YCAL0022EE

						A	IR TEMP	PERATU	RE ON -	CONDE	NSER (°C)						
LCWT								35.0			40.0			45.0			50.0	
(°C)	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	56.7	13.7	4.0	53.7	15.4	3.4	50.4	17.3	2.8	46.9	19.4	2.4	43.3	21.8	1.9	23.0	10.4	2.1
6.0	58.3	13.8	4.1	55.2	15.5	3.4	51.9	17.4	2.9	48.4	19.5	2.4	44.6	21.9	2.0	23.7	10.4	2.2
7.0	59.9	13.9	4.1	56.8	15.6	3.5	53.4	17.5	3.0	49.8	19.6	2.5	46.0	22.0	2.0	24.5	10.5	2.2
8.0	61.6	14.1	4.2	58.4	15.7	3.6	54.9	17.6	3.0	51.2	19.7	2.5	47.3	22.1	2.1	25.3	10.5	2.3
9.0	63.3	14.2	4.3	60.0	15.8	3.7	56.5	17.7	3.1	52.7	19.8	2.6	48.7	22.2	2.1	26.1	10.5	2.4
10.0	65.0	14.3	4.4	61.6	16.0	3.7	58.0	17.8	3.2	54.2	20.0	2.6	50.2	22.4	2.2	27.0	10.6	2.4
11.0	66.7	14.4	4.5	63.3	16.1	3.8	59.6	18.0	3.2	55.7	20.1	2.7	51.6	22.5	2.2	27.8	10.6	2.5

MODEL: YCAL0033EE

						Α	R TEMF	PERATU	RE ON -	CONDE	NSER (°	°C)						
LCWT		25.0			30.0			35.0			40.0			45.0			50.0	
(°C)	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	90.4	21.6	3.9	86.3	24.0	3.4	82.0	26.7	2.9	77.3	29.8	2.5	72.3	33.1	2.1	37.3	16.4	2.1
6.0	93.0	21.8	4.0	88.8	24.2	3.4	84.4	26.9	3.0	79.6	29.9	2.5	74.5	33.3	2.1	38.5	16.4	2.1
7.0	95.6	21.9	4.0	91.4	24.3	3.5	86.8	27.1	3.0	81.9	30.1	2.6	76.7	33.5	2.2	39.7	16.5	2.2
8.0	98.3	22.1	4.1	93.9	24.5	3.6	89.3	27.2	3.1	84.2	30.3	2.6	78.9	33.7	2.2	40.9	16.5	2.2
9.0	101.0	22.3	4.2	96.6	24.6	3.7	91.8	27.4	3.2	86.6	30.5	2.7	81.2	33.9	2.3	42.2	16.6	2.3
10.0	103.8	22.4	4.3	99.2	24.8	3.7	94.3	27.6	3.2	89.1	30.6	2.8	83.5	34.1	2.3	43.5	16.6	2.4
11.0	106.6	22.6	4.4	101.9	25.0	3.8	96.9	27.7	3.3	91.6	30.8	2.8	85.8	34.3	2.4	44.8	16.7	2.4

NOTES:

1. kW = Compressor Input Power

2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)

3. LCWT = Leaving Chilled Water Temperature

4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor

5. Rated in accordance with ARI Standard 550/590-98

6. The shaded points are certified in accordance with ARI Standard 550/590-98

MODEL: YCAL0043EE

						A	IR TEMP	PERATU	RE ON -	CONDE	NSER (°C)						
LCWT		25.0			30.0			35.0			40.0			45.0			50.0	
(°C)	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	112.0	25.1	4.0	106.7	28.2	3.4	101.0	31.7	2.9	94.7	35.7	2.4	87.9	40.3	2.0	80.6	45.6	1.7
6.0	115.3	25.2	4.1	109.9	28.3	3.5	104.1	31.8	3.0	97.7	35.8	2.5	90.8	40.4	2.1	83.4	45.7	1.7
7.0	118.6	25.3	4.2	113.2	28.4	3.6	107.2	31.9	3.1	100.7	35.9	2.6	93.7	40.5	2.1	86.2	45.7	1.8
8.0	122.0	25.4	4.3	116.5	28.5	3.7	110.4	32.0	3.1	103.8	36.0	2.7	96.7	40.5	2.2	89.0	45.8	1.8
9.0	125.4	25.6	4.4	119.8	28.6	3.8	113.7	32.1	3.2	107.0	36.1	2.7	99.7	40.6	2.3	91.9	45.9	1.9
10.0	128.9	25.7	4.5	123.2	28.7	3.9	117.0	32.2	3.3	110.1	36.2	2.8	102.8	40.7	2.3	94.8	45.9	1.9
11.0	132.5	25.9	4.6	126.7	28.9	3.9	120.3	32.3	3.4	113.4	36.3	2.9	105.9	40.8	2.4	97.8	46.0	2.0

MODEL: YCAL0046EE

						Α	IR TEMP	PERATU	RE ON -	CONDE	NSER (°	(O)						
LCWT		25.0			30.0			35.0			40.0			45.0			50.0	
(°C)	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	121.5	27.6	3.9	115.7	30.8	3.4	109.4	34.5	2.9	102.7	38.8	2.4	95.4	43.5	2.0	87.3	49.0	1.7
6.0	125.1	27.7	4.0	119.1	31.0	3.5	112.8	34.7	3.0	105.9	38.9	2.5	98.5	43.7	2.1	90.3	49.1	1.7
7.0	128.7	27.9	4.1	122.7	31.1	3.6	116.2	34.8	3.1	109.2	39.0	2.6	101.6	43.8	2.2	93.4	49.2	1.8
8.0	132.4	28.0	4.2	126.3	31.3	3.7	119.6	35.0	3.1	112.5	39.2	2.7	104.8	43.9	2.2	96.4	49.3	1.8
9.0	136.2	28.2	4.3	129.9	31.4	3.8	123.2	35.1	3.2	115.9	39.3	2.7	108.1	44.1	2.3	99.5	49.5	1.9
10.0	140.1	28.3	4.4	133.6	31.6	3.8	126.7	35.3	3.3	119.3	39.5	2.8	111.4	44.2	2.4	102.7	49.6	1.9
11.0	144.0	28.5	4.5	137.4	31.8	3.9	130.4	35.4	3.4	122.8	39.6	2.9	114.7	44.4	2.4	105.9	49.8	2.0

MODEL: YCAL0066EE

						A	IR TEMP	PERATU	RE ON -	CONDE	NSER (°	(O)						
LCWT		25.0			30.0			35.0			40.0			45.0			50.0	
(°C)	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	200.6	48.5	3.8	191.2	53.5	3.3	181.4	59.3	2.9	171.2	66.0	2.5	160.6	73.5	2.1	114.0	55.3	1.9
6.0	206.4	48.8	3.9	196.8	53.9	3.4	186.7	59.7	2.9	176.3	66.4	2.5	165.4	74.0	2.1	117.6	55.5	2.0
7.0	212.3	49.2	4.0	202.4	54.3	3.5	192.2	60.1	3.0	181.5	66.8	2.6	170.4	74.4	2.2	121.3	55.8	2.0
8.0	218.3	49.6	4.1	208.2	54.7	3.6	197.7	60.5	3.1	186.8	67.2	2.6	175.4	74.9	2.2	125.0	56.1	2.1
9.0	224.4	50.0	4.2	214.1	55.1	3.6	203.3	61.0	3.1	192.2	67.7	2.7	180.5	75.3	2.3	128.8	56.3	2.1
10.0	230.6	50.4	4.3	220.1	55.5	3.7	209.1	61.4	3.2	197.6	68.1	2.7	185.7	75.8	2.3	98.0	37.1	2.4
11.0	236.9	50.8	4.3	226.1	55.9	3.8	214.9	61.8	3.3	203.2	68.6	2.8	191.0	76.3	2.4	101.0	37.3	2.5

NOTES:

- 1. kW = Compressor Input Power
- 2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)
- 3. LCWT = Leaving Chilled Water Temperature
- 4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
- 5. Rated in accordance with ARI Standard 550/590-98
- 6. The shaded points are certified in accordance with ARI Standard 550/590-98

	YCAL0019	PART LOA	AD RATING	ì
% FULL LOAD DISPL.	TONS	KW	AMBIENT °F	UNIT EER
100	14.8	17.6	95.0	9.6
50	8.6	6.1	69.6	15.6
	IP	LV: 14.3 EE	ER	

	YCAL0022		D RATING	
% FULL LOAD DISPL.	TONS	KW	AMBIENT °F	UNIT EER
100	17.8	21.2	95.0	9.6
50	11.1	7.0	72.5	16.7
	IP	LV: 15.3 EI	ER	

,	YCAL0033	PART LOA	AD RATING	ì
% FULL LOAD DISPL.	TONS	KW	AMBIENT °F	UNIT EER
100	28.6	32.8	95.0	9.6
50	16.7	11.9	70.1	15.0
	IP	LV: 13.8 EE	ER	

,	YCAL0043	PART LOA	AD RATING	ì
% FULL LOAD DISPL.	TONS	KW	AMBIENT °F	UNIT EER
100.0	35.5	38.9	95.0	9.6
75.0	29.1	24.5	84.2	11.6
50.0	21.1	14.3	70.6	14.8
25.0	10.8	6.5	55.0	16.3
	IP	LV: 14.2 EI	ER	

	YCAL0046 PART LOAD RATING											
% FULL LOAD DISPL.	TONS	KW	AMBIENT °F	UNIT EER								
100.0	38.6	42.6	95.0	9.6								
73.2	31.3	25.9	83.6	11.9								
50.0	22.8	15.5	70.4	15.0								
23.2	11.1	6.6	55.0	16.5								
IPLV: 14.4 EER												

	YCAL0066 PART LOAD RATING												
% FULL LOAD DISPL.	TONS	KW	AMBIENT °F	UNIT EER									
100.0	63.2	72.3	95.0	9.6									
71.5	51.0	42.5	83.4	12.4									
50.0	37.7	27.2	70.7	14.8									
21.5	17.3	10.0	55.0	17.8									
IPLV: 14.8 EER													

Part Load Ratings - 50 Hz R-410A (English Units)

	YCAL0019 PART LOAD RATING											
% FULL LOAD DISPL.	LOAD TONS KW AMBIENT UNIT EEF											
100	12.5	14.1	95.0	10.2								
50	7.2	4.9	69.6	16.6								
IPLV: 15.2 EER												

	YCAL0022PART LOAD RATING												
% FULL LOAD DISPL.	TONS	AMBIENT °F	UNIT EER										
100	15.0	17.4	95.0	10.0									
50 9.4 5.4 72.3 18.7													
IPLV: 17.0 EER													

PLV: 17.0 EEF

	YCAL0033 PART LOAD RATING											
% FULL LOAD DISPL.	LOAD TONS KW AMBIENT UNIT EER											
100.0	24.4	27.0	95.0	10.2								
50.0	14.1	9.5	69.6	16.2								
IPLV: 14.9 EER												

	YCAL0043 PART LOAD RATING												
% FULL LOAD DISPL.	TONS	KW	AMBIENT °F	UNIT EER									
100.0	30.2	31.8	95.0	10.3									
75.0	24.7	19.6	84.0	12.9									
50.0	17.8	10.9	70.4	17.0									
25.0	9.1	4.4	55.0	20.7									
	IPLV: 16.7 EER												

YCAL0046 PART LOAD RATING												
% FULL LOAD DISPL.	TONS	KW	AMBIENT °F	UNIT EER								
100.0	32.7	34.8	95.0	10.3								
73.2	26.4	20.8	83.4	13.2								
50.0	19.2	12.0	70.2	16.9								
23.2	23.2 9.3 4.6 55.0 20.9											
	IPLV: 16.6 EER											

YCAL0066 PART LOAD RATING												
% FULL LOAD DISPL.	TONS	KW	AMBIENT °F	UNIT EER								
100.0	54.1	60.0	95.0	10.2								
71.5	43.5	34.8	83.2	13.5								
50.0	31.9	22.0	70.4	16.0								
21.5	14.4	7.9	55.0	19.6								
IPLV: 16.0 EER												

60Hz

	D	imensio	n		General Unit Data									Nominal Comp. Capacity					
Model						Refrigerant		Shippin	g Weight	Operatin	g Weight		Circuit	1		Ciruict	2		
No. YCAL	Length	Width	Height		Number of Refrigerant Circuits	• •	erating, R-22 gallons (Ibs) ckt1/ckt2 C	Alum. Fin Coils, Ibs	Copper Fin Coils, Ibs	Alum. Fin Coils, Ibs	Copper Fin Coils, Ibs	Comp. 1	Comp. 2	Comp. 3	Comp. 4	Comp. 5	Comp. 6		
0019	109.79	44.70	46.06	14.5	1	25	1.8	1454	1597	1481	1624	8	8						
0022	109.79	44.70	46.06	17.8	1	30	1.8	1567	1781	1597	1811	10	10						
0033	118.57	44.70	50.00	28.0	1	50	2.2	2034	2240	2077	2283	15	15						
0043	144.81	90.56	47.75	34.9	2	35/35	1.8/1.8	2942	3300	2967	3325	10	10		10	10			
0046	144.81	90.56	47.75	38.0	2	40/35	1.8/1.8	2968	3326	3001	3359	12	12		10	10			
0066	153.63	90.56	62.63	60.1	2	65/65	2.3/2.2	4097	4703	4142	4748	20	20		15	15			

50Hz

	D	imensio	n		General Unit Data										Nominal Comp. Capacity					
Model No. YCAL	Length	Width	Height	Nominal Tons,	Number of Refrigerant	Refrigerant Charge, Operating, R-22 (Ibs)	Oil Charge, gallons	Shippin	g Weight	Operatin	g Weight		Circuit	1		Circuit	2			
				R-22	Circuits	ckt1/ckt2	ckt1/ckt2	ckt1/ckt2 Alum. Copper Fin Coils,Fin Coils, Ibs Ibs		Alum. Fin Coils, Ibs	Copper Fin Coils, Ibs	Comp. 1	Comp. 2	Comp. 3	Comp. 4	Comp. 5	Comp. 6			
0019	109.79	44.70	46.06	12.3	1	25	1.8	1454	1597	1481	1624	7	7							
0022	109.79	44.70	46.06	15.1	1	30	1.8	1567	1781	1597	1811	8	8							
0033	118.57	44.70	50.00	23.8	1	50	2.2	2034	2240	2077	2283	13	13							
0043	144.81	90.56	47.75	29.6	2	35/35	1.8/1.8	2942	3300	2967	3325	8	8		8	8				
0046	144.81	90.56	47.75	32.3	2	40/35	1.8/1.8	2968	3326	3001	3359	10	10		8	8				
0066	153.63	90.56	62.63	50.9	2	65/65	2.3/2.2	4097	4703	4142	4748	17	17		13	13				

60Hz

	Condenser		Condens	ser Fans, I	Low Sou	nd	Condenser Fans, Ultra Quiet					Evaporator					
Total	Number of	Fins	Number of Fans	Fan		Total				Total	Water	Maximum Water	Maximum Refrig	Minimum Chiller	Maximum Chiller	Nominal Water	
Face Area ft ²	Rows Ckt. 1/Ckt. 2	per Inch	ckt1/ckt2	Power hp/fan	Fan RPM	Chiller CFM	Number of Fans ckt1/ckt2	Fan hp	Fan RPM	Chiller	Volume,		Side	Water	Water Flow Rate,	Conn. Size, inches	
34.7	2	17	2	0.5	1100	13000	2				3.3	300	450	10	150	2	
34.7	3	17	2	0.5	1100	13000	2				3.6	300	450	10	150	2	
43.5	3	17	2	1.5	1140	24000	2	2	838	24000	5.2	300	450	10	150	2	
87.0	2/2	17	2/2	2	1140	47400	2/2	2	838	47400	2.7	300	450	40	200	3	
87.0	2/2	17	2/2	2	1140	47400	2/2	2	838	47400	3.5	300	450	40	200	3	
128.0	3/3	13	2/2	2	1140	52000	2/2	2	838	52000	4.9	300	450	60	300	3	

50Hz

	Condenser Condenser Fans, Low Sound							Condenser Fans, Ultra Quiet				Evaporator					
Total Face Area ft²	Number of Rows	Fins per Inch	Number of Fans	Fan Power kW/fan	Fan RPM	Total Chiller CFM	Number of Fans	Fan hp	Fan RPM	Total Chiller	Water Volume,	Maximum Water Side	Maximum Refrig Side	Minimum Chiller Water Flow	Maximum Chiller Water Flow	Nominal Water Conn.	
Area ft ²	Ckt. 1/Ckt. 2		ckt1/ckt2			ckt1/ckt2	ckt1/ckt2		KF WI	CFM	gallons	Pressure, PSIG	,Pressure, PSIG	Rate, gpm	Rate, gpm	Size, inches	
34.7	2	17	2	0.2	920	10833					3.3	300	450	10	150	2	
34.7	3	17	2	0.2	920	10833					3.6	300	450	10	150	2	
43.5	3	17	2	0.9	950	20000		1.2	698	20000	5.2	300	450	10	150	2	
87.0	2/2	17	2/2	1.2	950	39500	2/2	1.2	698	39500	2.7	300	450	40	200	3	
87.0	2/2	17	2/2	1.2	950	39500	2/2	1.2	698	39500	3.5	300	450	40	200	3	
128.0	3/3	13	2/2	1.2	950	43333	2/2	1.2	698	43333	4.9	300	450	60	300	3	

SINGLE CIRCUIT UNITS

	60Hz Line Frequency												
	low noise fan (standard)												
	63	125	250	500	1000	2000	4000	8000	dBA				
YCAL0019	83	82	81	81	79	74	69	67	83				
YCAL0022	84	83	82	82	79	75	70	68	84				
YCAL0033	91	91	92	90	85	81	77	74	91				

			60H	Iz Line Fre	equency								
	Low Noise Fan with compressor sound blankets												
	63	125	250	500	1000	2000	4000	8000	dBA				
YCAL0019	83	82	81	79	78	73	68	64	82				
YCAL0022	84	83	82	80	78	73	68	65	82				
YCAL0033	91	91	92	89	84	80	76	73	91				

	60Hz Line Frequency											
	Ultra Quiet Fan (Optional)											
	63 125 250 500 1000 2000 4000 8000 d											
YCAL0033	YCAL0033 93 90 88 87 84 80 76 74 89											

	60Hz Line Frequency											
	Ultra Quiet Fan with compressor sound blankets											
	63 125 250 500 1000 2000 4000 8000 dB											
YCAL0033	93	90	88	86	82	78	74	73	88			

SINGLE CIRCUIT UNITS

	50Hz Line Frequency												
	Low Noise Fan (Standard)												
	63	125	250	500	1000	2000	4000	8000	dBA				
YCAL0019	80	79	79	77	74	71	65	66	79				
YCAL0022	82	80	80	79	75	71	66	67	80				
YCAL0033	87	88	88	86	82	78	74	71	88				

			50H	Hz Line Fre	equency							
Low Noise Fan with compressor sound blankets												
	63	125	250	500	1000	2000	4000	8000	dBA			
YCAL0019	80	79	79	74	72	69	63	64	77			
YCAL0022	82	80	80	75	73	69	63	63	78			
YCAL0033	87	88	88	86	81	76	72	69	87			

	50Hz Line Frequency											
	Ultra Quiet Fan (Optional)											
	63 125 250 500 1000 2000 4000 8000 d											
YCAL0033	YCAL0033 89 87 85 84 81 77 73 71 86											

	50Hz Line Frequency										
Ultra Quiet Fan with compressor sound blankets											
	63 125 250 500 1000 2000 4000 8000 di										
YCAL0033	89	87	85	82	79	74	71	69	84		

	DUAL CIRCUIT UNITS														
	60Hz Line Frequency														
	LOW NOISE FAN (STANDARD) R-410A														
	63 125 250 500 1000 2000 4000 8000 dE														
YCAL0043	92	91	92	90	86	81	77	74	92						
YCAL0046	92	91	92	90	86	81	77	74	92						
YCAL0066	94	94	95	93											

	60Hz Line Frequency												
	LOW NOISE FAN WITH COMPRESSOR SOUND BLANKETS INSTALLED R-410A												
	63	125	250	500	1000	2000	4000	8000	dBA				
YCAL0043	92	91	92	90	86	81	77	73	91				
YCAL0046	92	91	92	90	86	81	77	73	91				
YCAL0066	94	94	95	93	89	84	80	75	94				

				60Hz Line	Frequency							
	ULTRA QUIET FAN (OPTIONAL) R-410A											
	63 125 250 500 1000 2000 4000 8000 dBA											
YCAL0043	94	88	88	87	83	79	75	74	88			
YCAL0046	94	88	88	87	83	79	75	74	88			
YCAL0066	96	92	91	90	87	84	81	77	92			

	60Hz Line Frequency												
	Ultra Quiet Fan with compressor sound blankets installed R-410A												
	63	125	250	500	1000	2000	4000	8000	dBA				
YCAL0043	94	88	88	85	82	77	74	73	87				
YCAL0046	94	88	88	85	82	77	74	73	87				
YCAL0066	96	92	91	89	86	81	78	75	91				

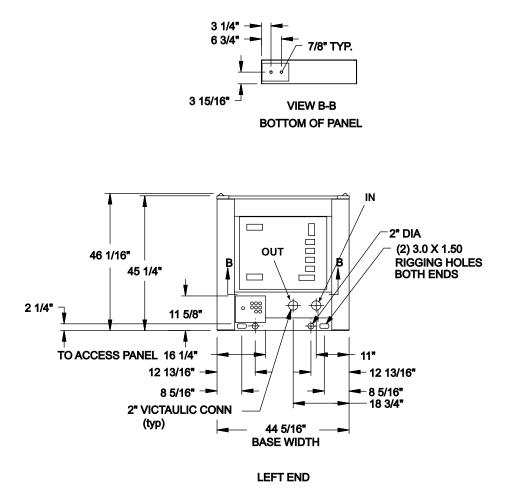
	DUAL CIRCUIT UNITS									
	50Hz Line Frequency									
	LOW NOISE FAN (STANDARD) R-410A									
	63	125	250	500	1000	2000	4000	8000	dBA	
YCAL0043	88	87	88	87	83	78	74	71	88	
YCAL0046	YCAL0046 88 87 88 87 83 78 74 71 88									
YCAL0066	90	91	91	90	86	83	79	73	92	

	50Hz Line Frequency									
LOW NOISE FAN WITH COMPRESSOR SOUND BLANKETS INSTALLED R-410A										
	63	125	250	500	1000	2000	4000	8000	dBA	
YCAL0043	88	87	88	86	82	77	73	69	87	
YCAL0046	88	87	88	86	82	77	73	69	87	
YCAL0066	90	91	91	89	85	80	77	72	90	

	50Hz Line Frequency									
ULTRA QUIET FAN (OPTIONAL) R-410A										
	63	125	250	500	1000	2000	4000	8000	dBA	
YCAL0043	90	84	84	84	80	75	72	71	85	
YCAL0046	90	84	84	84	80	75	72	71	85	
YCAL0066	92	89	87	87	84	81	78	73	89	

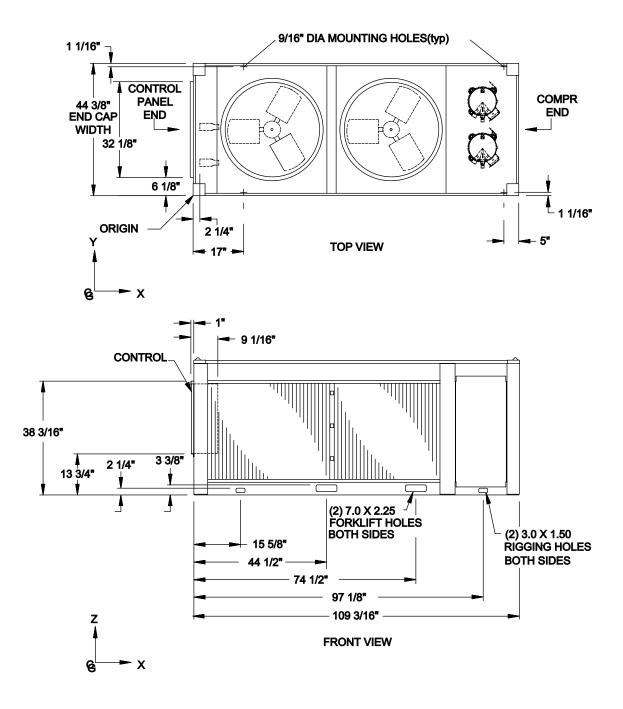
	50Hz Line Frequency									
Ultra Quiet Fan with compressor sound blankets installed R-410A										
	63	125	250	500	1000	2000	4000	8000	dBA	
YCAL0043	90	84	84	82	78	73	70	69	84	
YCAL0046	90	84	84	82	78	73	70	69	84	
YCAL0066	92	89	87	85	82	77	74	72	87	

Dimensions - YCAL0019 (English)

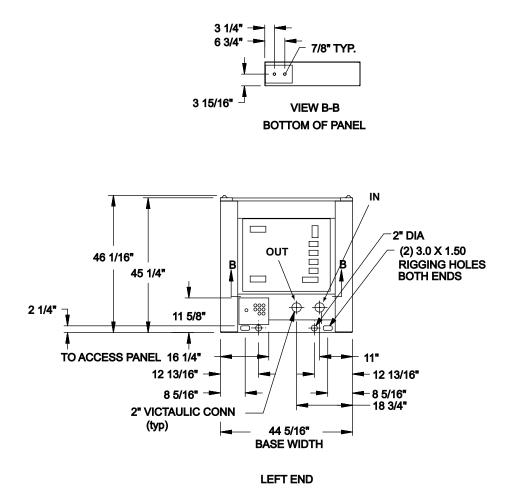


POWER: SINGLE POINT SUPPLY WITH TERMINAL BLOCK

NOTE:

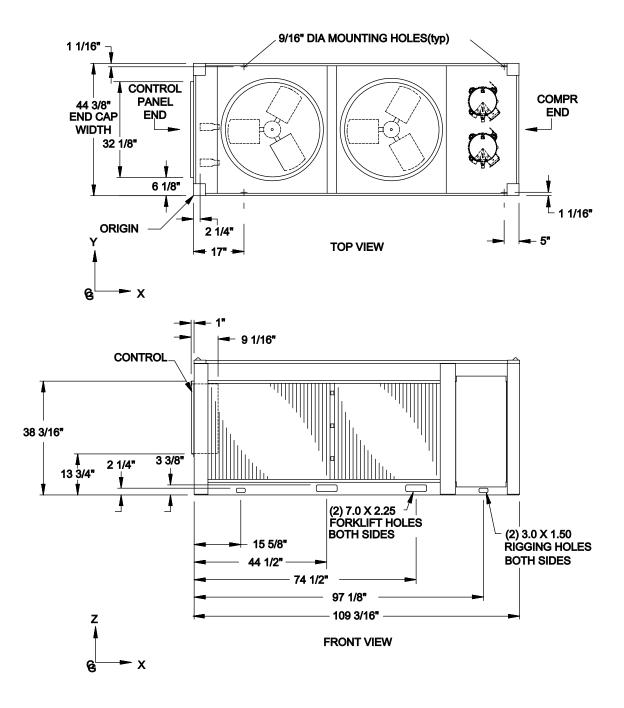


Dimensions - YCAL0022 (English)

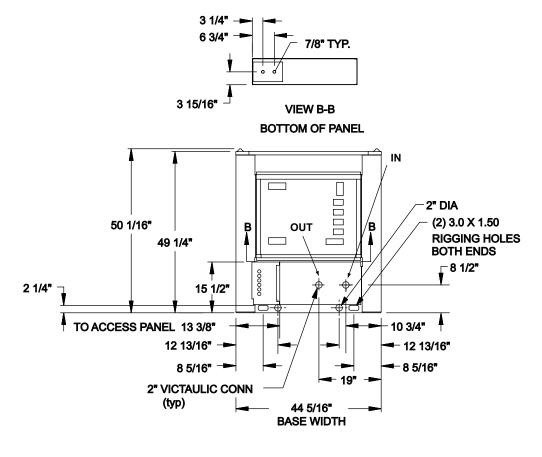


POWER: SINGLE POINT SUPPLY WITH TERMINAL BLOCK

NOTE:



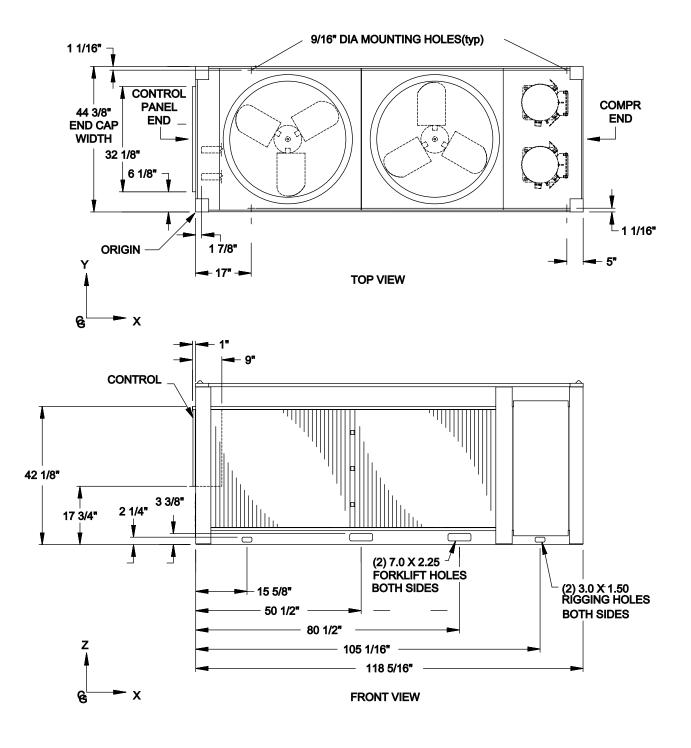
Dimensions - YCAL0033 (English)



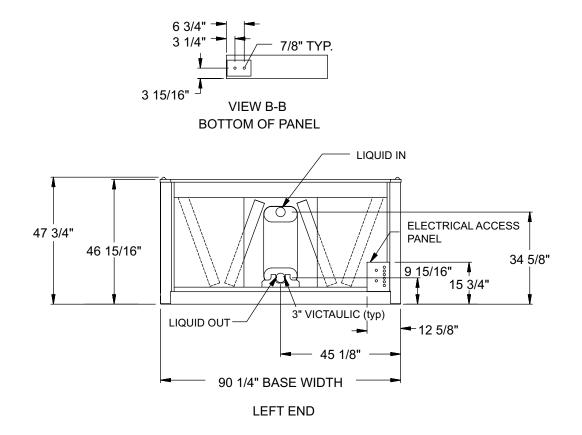


POWER: SINGLE POINT SUPPLY WITH TERMINAL BLOCK

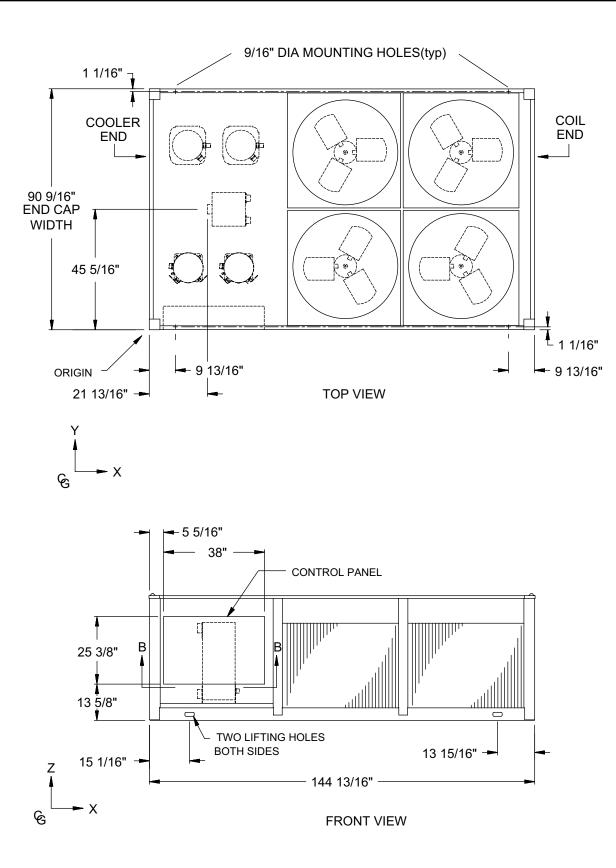
NOTE:



Dimensions - YCAL0043 (English)

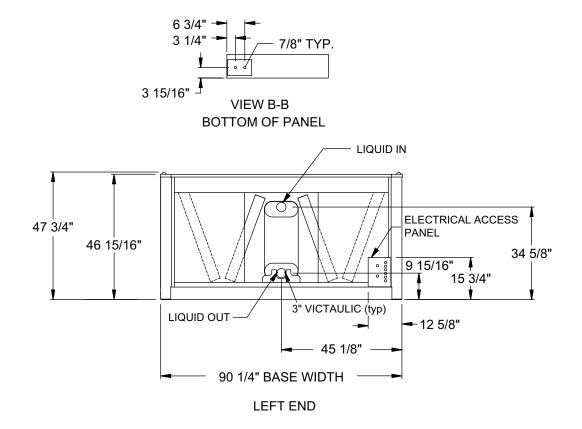


NOTE:

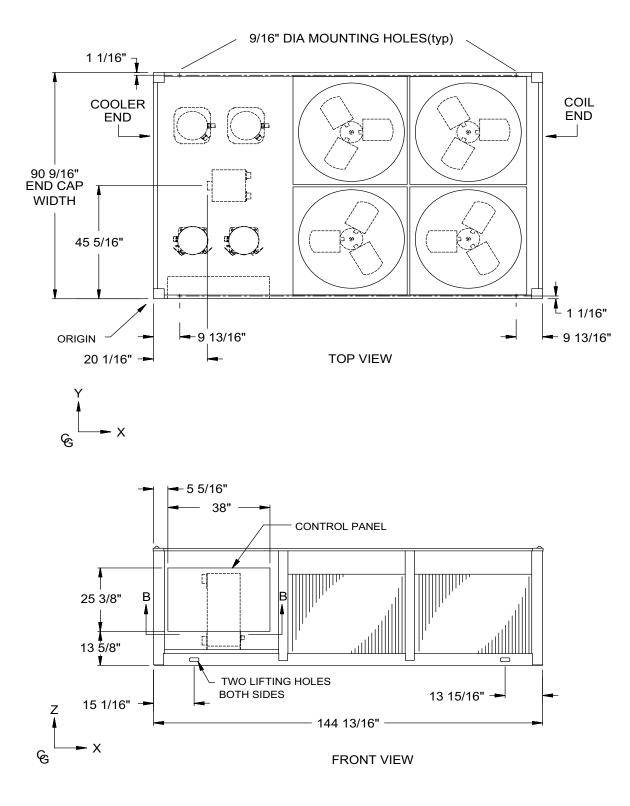


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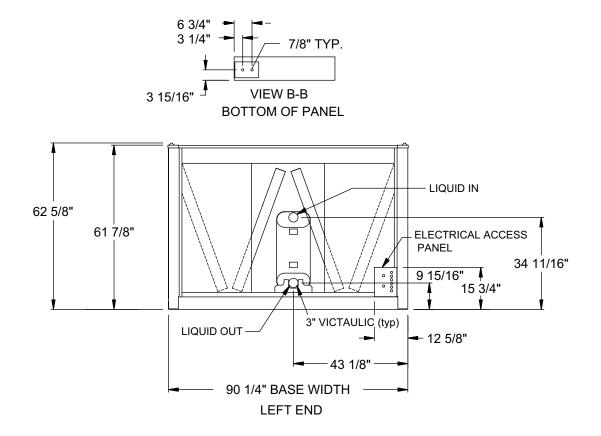
Dimensions - YCAL0046 (English)



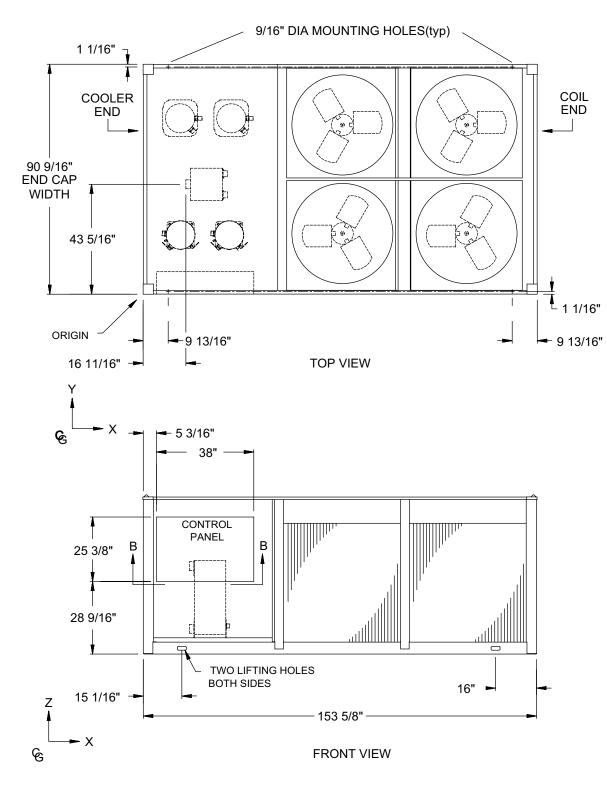
NOTE:

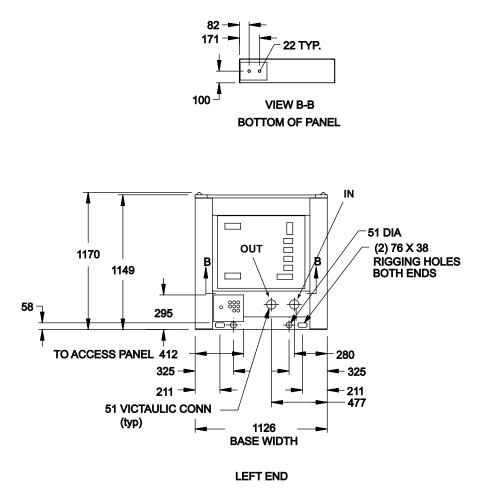


Dimensions - YCAL0066 (English)



NOTE:

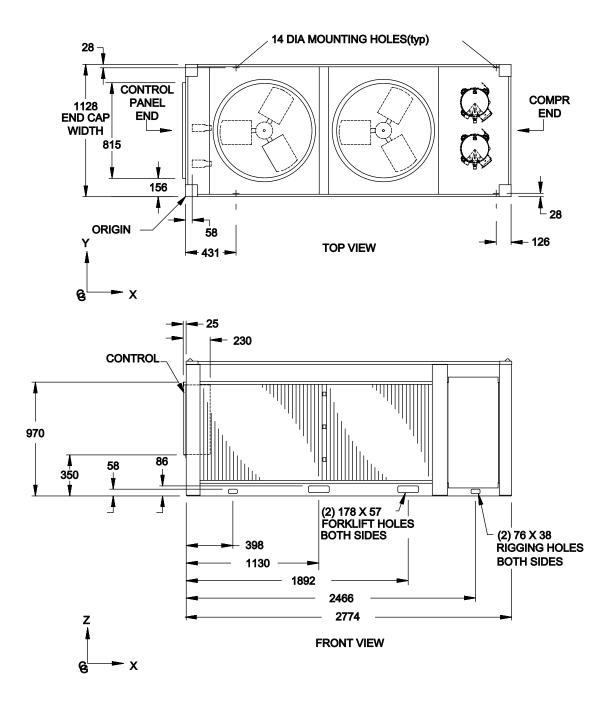


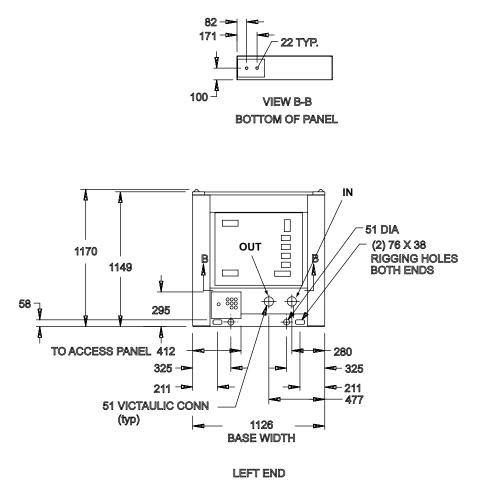


POWER: SINGLE POINT SUPPLY WITH TERMINAL BLOCK

NOTE: All dimensions are in mm unless specified otherwise.

NOTE:

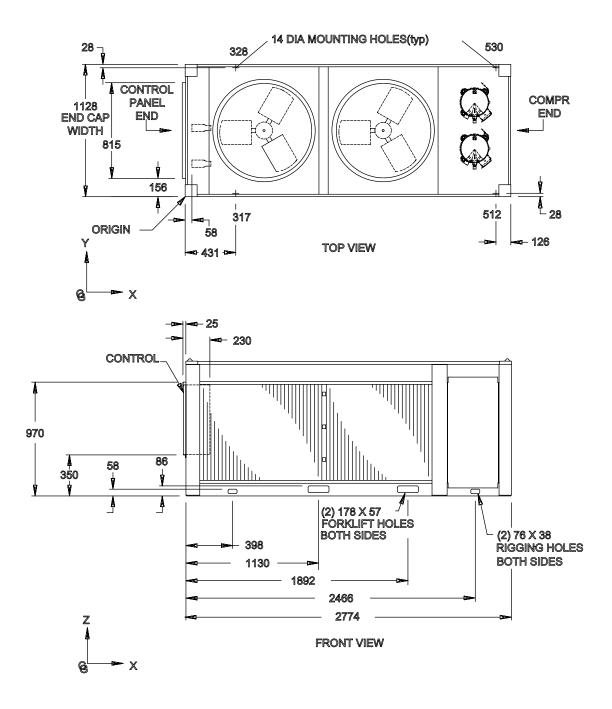




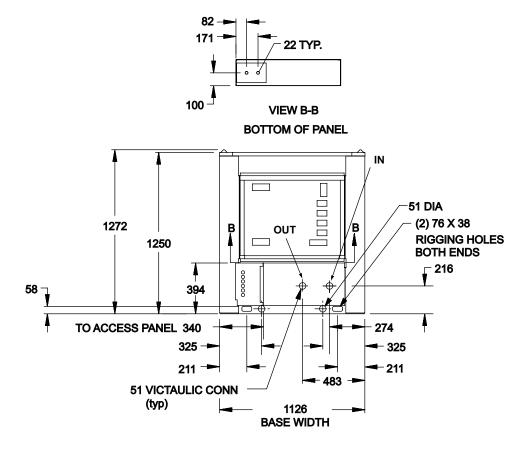
POWER: SINGLE POINT SUPPLY WITH TERMINAL BLOCK

NOTE: All dimensions are in mm unless specified otherwise.

NOTE:



Dimensions - YCAL0033 (SI)

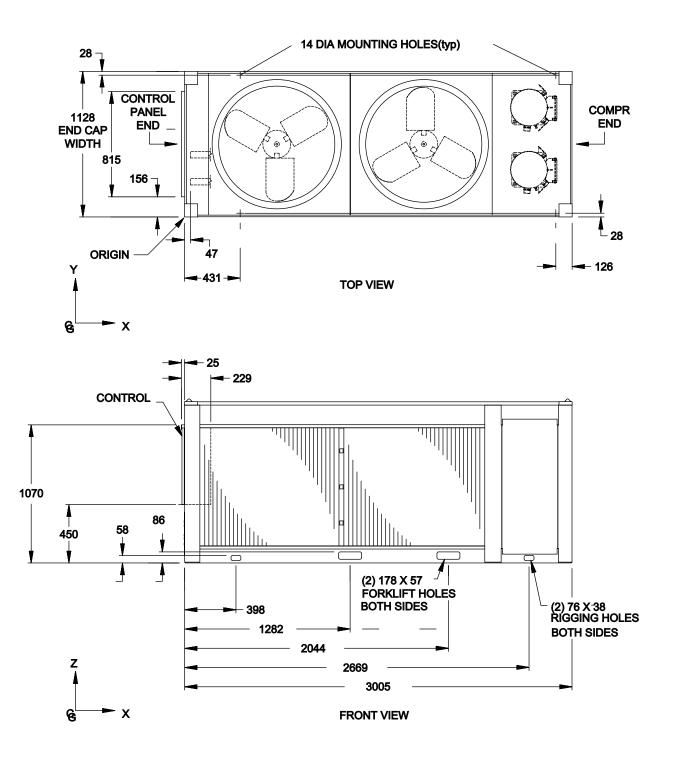


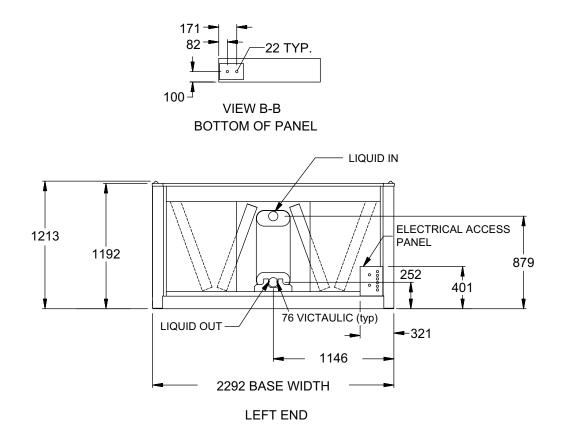
LEFT END

POWER: SINGLE POINT SUPPLY WITH TERMINAL BLOCK

NOTE: All dimensions are in mm unless specified otherwise.

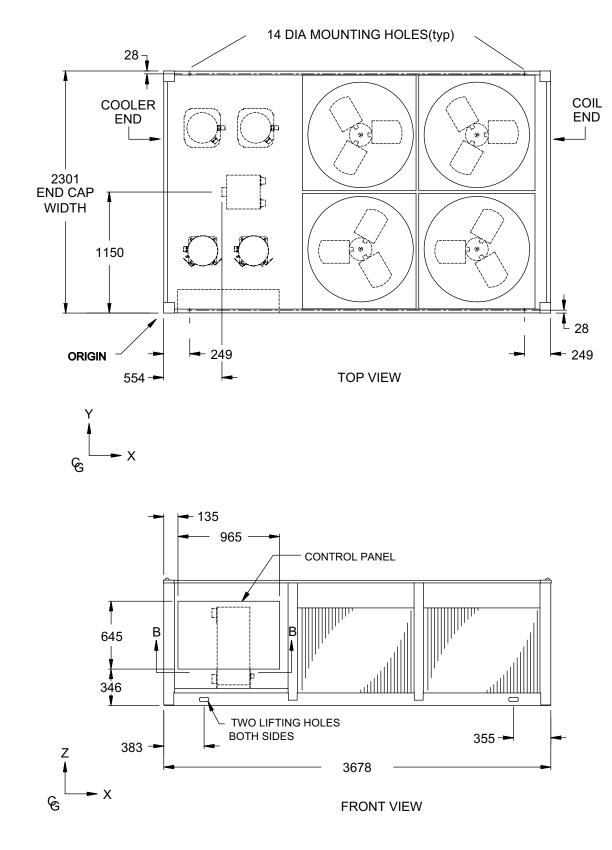
NOTE:

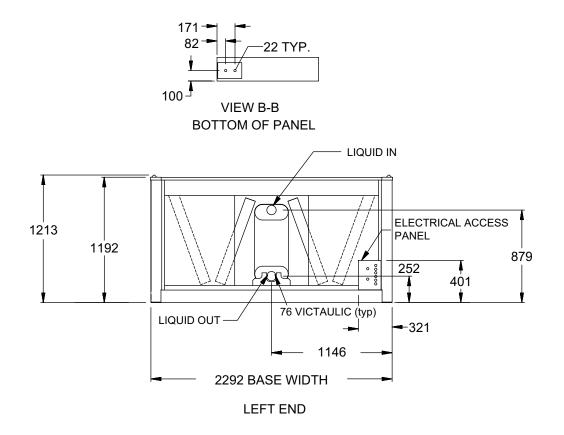




NOTE: All dimensions are in mm unless specified otherwise.

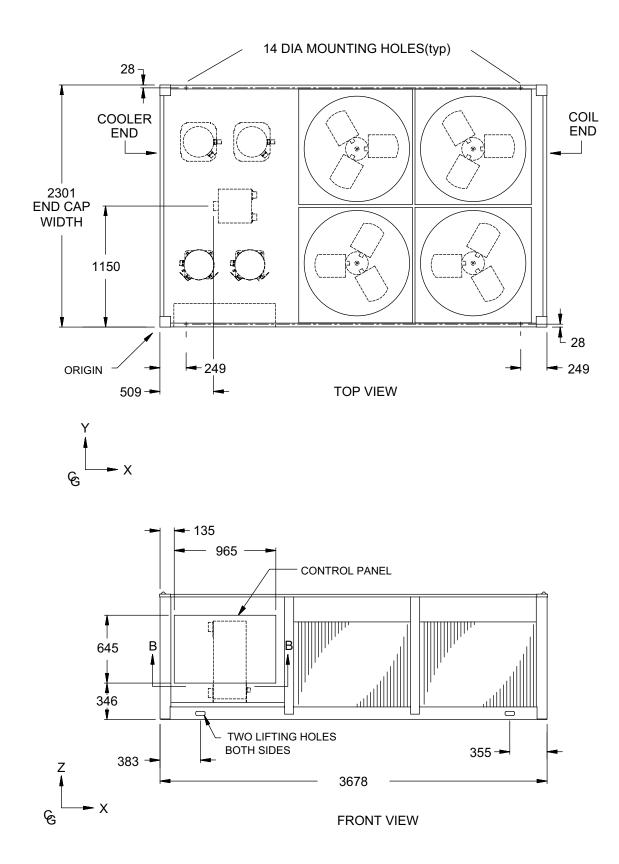
NOTE:



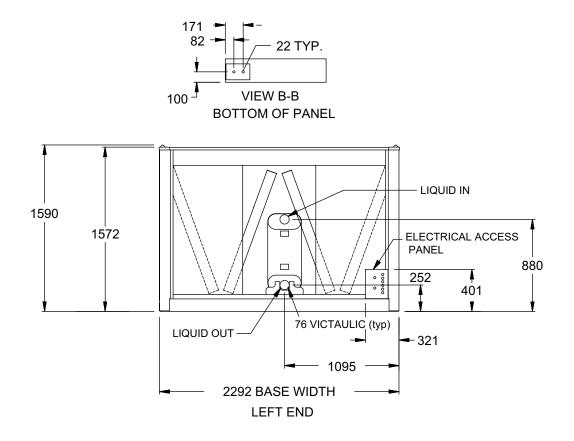


NOTE: All dimensions are in mm unless specified otherwise.

NOTE:

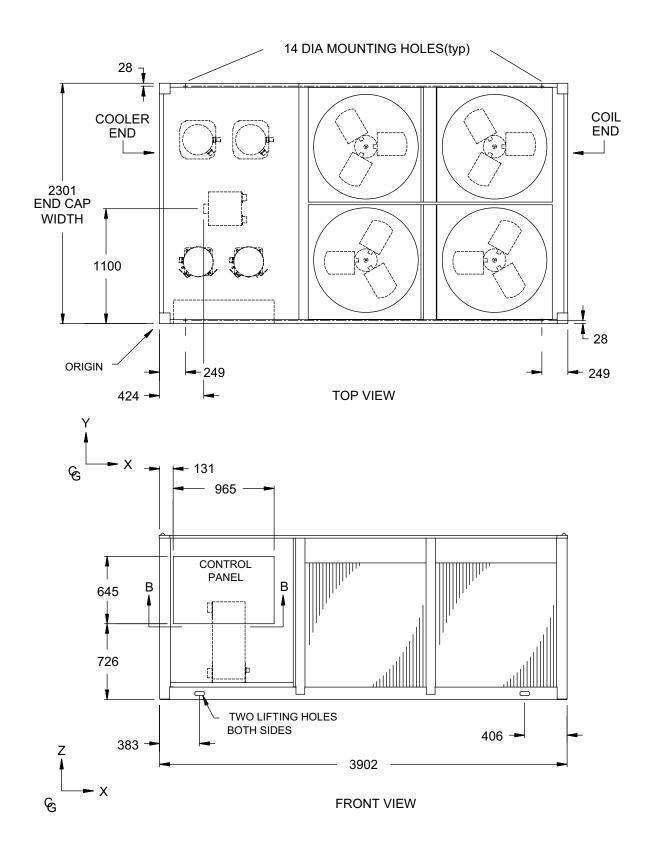


Dimensions - YCAL0066 (SI)



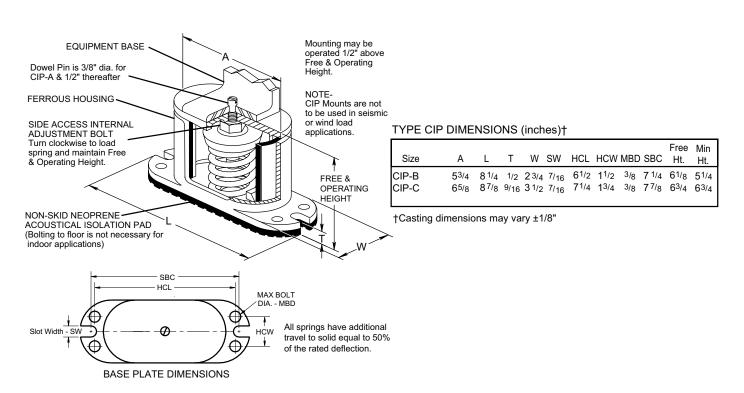
NOTE: All dimensions are in mm unless specified otherwise.

NOTE:



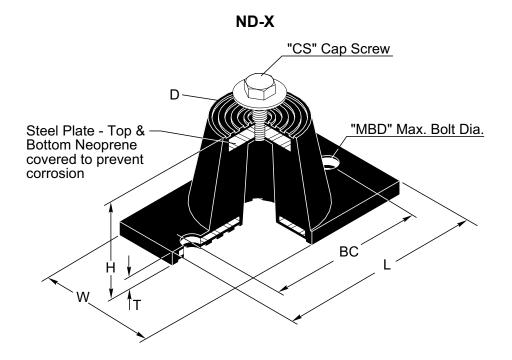
ONE INCH DEFLECTION SPRING ISOLATOR CROSS-REFERENCE

Illustration shows single spring CIP-B or CIP-C mount.



FOR UNITS WITH <u>ALL</u> POINT LOADS LESS THATN 1404 LBS (637 KG)									
Weight Range (lbs)	Weight Range (kg)	Model Number	Color						
239 to 384 lbs	108 to 174 kg	CIP-B-	Red						
384 to 639 lbs	174 to 290 kg	CIP-B-	White						
639 to 851 lbs	290 to 386 kg	CIP-B-	Blue						
851 to 1064 lbs	386 to 483 kg	CIP-B-	Gray						
1064 to 1404 lbs	483 to 637 kg	CIP-B-	Black						

FOR UNITS WIT	H <u>ANY</u> POINT LOAD AE	BOVE 1404 LBS (6	637 KG)
Weight Range (lbs)	Weight Range (kg)	Model Number	Color
Up to 851 lbs	Up to 386 kg	CIP-C-	Black
851 to 1149 lbs	386 to 521 kg	CIP-C-	Yellow
1149 to 1489 lbs	521 to 675 kg	CIP-C-	Black
1489 to 1786 lbs	675 to 910 kg	CIP-C-	Yellow w/ Red
1786 to 2028 lbs	910 to 920 kg	CIP-C-	Yellow w/ Green
2028 to 2254 lbs	920 to 1022 kg	CIP-C-	Red w/ Red
2254 to 2936 lbs	1022 to 1332 kg	CIP-C-	Red w/ Green



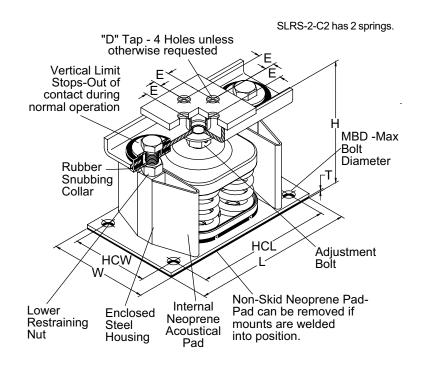
NEOPRENE ISOLATOR CROSS-REFERENCE

	ENGLISH								
Size	D	H	L	Т	W	BC	CS	MBD	
ND-C	2 9/16	2 3/4	5 1/2	1/4	2 5/16	4 1/80	1/2- 13 x 1"	1/ 2"	
ND-D	3 3/8	2 3/4	6 1/4	5/16	4	5	1/2- 13 x 1"	1/ 2"	
ND-DS	3 3/8	2 3/4	6 1/4	5/16	4	5	1/2- 13 x 1"	1/ 2"	
				SI					
ND-C	65.1	69.9	139.7	6.4	58.7	101.9	1/2- 13 x 1"	1/ 2"	
ND-D	85.7	69.9	158.8	7.9	101.6	127.0	1/2- 13 x 1"	1/ 2"	
ND-DS	85.7	69.9	158.8	7.9	101.6	127.0	1/2- 13 x 1"	1/ 2"	

Weight Range (Ibs)	Weight Range (kg)	Model Number	Color
Up to 751 lbs	Up to 341 kg	ND-C	Yellow
751 to 1651 lbs	341 to 749 kg	ND-D	Yellow
1651 to 3226 lbs	749 to 1463 kg	ND-E	Yellow

TWO INCH DEFLECTION, SEISMIC SPRING ISOLATOR CROSS-REFERENCE

SLRS



	ENGLISH								
Н	Т	D	Е	L	HCL	w	нсพ	MBD	
8 1/2	3/8	5/8	1 3/8	14	12 1/4	5 1/4	3 1/2	5/8"	
SI									
н	т	D	Е	L	HCL	w	HCW	MBD	
215.9	9.5	15.9	34.9	355.6	311.2	133.4	88.9	5/8"	
	3 1/2 H	H T H T	H T D	H T D E H T D E	I I	3 1/2 3/8 5/8 1 3/8 14 12 1/4 SI H T D E L HCL	III III IIII IIIII IIIIII IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	3 1/2 3/8 5/8 1 3/8 14 12 1/4 5 1/4 3 1/2 SI H T D E L HCL W HCW	

*Weight Range (Ibs)	Weight Range (kg)	Model Number	Color
Up to 358 lbs	Up to 162 kg	SLRS-2-C2-	Red
358 to 443 lbs	162 to 201 kg	SLRS-2-C2-	White
443 to 582 lbs	201 to 264 kg	SLRS-2-C2-	Black
582 to 783 lbs	264 to 335 kg	SLRS-2-C2-	Blue
783 to 1038 lbs	335 to 471 kg	SLRS-2-C2-	Green
1038 to 1497 lbs	471 to 679 kg	SLRS-2-C2-	Gray
1497 to 2058 lbs	679 to 933 kg	SLRS-2-C2-	Silver
2058 to 2619 lbs	933 to 1188 kg	SLRS-2-C2-	Gray w/ red
2619 to 3180 lbs	1188 to 1442 kg	SLRS-2-C2-	Silver w/ red

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NOTES:

- 1. Minimum Circuit Ampacity (MCA) is based on 125% of the rated load amps for the largest motor plus 100% of the rated load amps for all other loads included in the circuit, per N.E.C. Article 43024. If the optional Factory Mounted Control Transformer is provided, add the following MCA values to the electrical tables for the system providing power to the transformer: 17, add 2.5 amps; 28, add 2.3 amps; 40, add 1.5 amps, 46, add 1.3 amps; 58, add 1 amps.
- 2. The minimum recommended disconnect switch is based on 115% of the rated load amps for all loads included in the circuit, per N.E.C. Article 440.
- 3. Minimum fuse size is based upon 150% of the rated load amps for the largest motor plus 100% of the rated load amps for all other loads included in the circuit to avoid nuisance trips at startup due to lock rotor amps. It is not recommended in applications where brown outs, frequent starting and stopping of the unit, and/or operation at ambient temperatures in excess of 95°F (35°C) is anticipated.
- 4. Maximum fuse size is based upon 225% of the rated load amps for the largest motor plus 100% of the rated load amps for all other loads included in the circuit, per N.E.C. Article 440-22.
- 5. Circuit breakers must be UL listed and CSA certified and maximum size is based on 225% of the rated load amps for the largest motor plus 100% of the rated load amps for all other loads included in the circuit. Otherwise, an HACRtype circuit breakers must be used. Maximum HACR circuit breaker rating is based on 225% of the rated load amps for the largest motor plus 100% of the rated load amps for all other loads included in the circuit.
- 6. The "INCOMING WIRE RANGE" is the minimum and maximum wire size that can be accommodated by the unit wiring lugs. The (2) preceding the wire range indicates the number of termination points available per phase of the wire range specified. Actual wire size and number of wires per phase must be determined based on the National Electrical Code, using copper connectors only. Field wiring must also comply with local codes.
- 7. A ground lug is provided for each compressor system to accommodate a field grounding conductor per N.E.C. Table 25095. A control circuit grounding lug is also supplied.
- 8. The supplied disconnect is a "Disconnecting Means" as defined in the N.E.C. 100, and is intended for isolating the unit for the available power supply to perform maintenance and troubleshooting. This disconnect is not intended to be a Load Break Device.
- 9. Field Wiring by others which complies to the National Electrical Code & Local Codes.

UNIT VOLTAGE		CONTROL MCA O' POWER NOTE A			T PROTECTION, OTE B	NF DISC Sw	
MODELS w/o	NTROL		NOTEA	MIN	MAX		
CONTROL TRANS		115-1-60/50	15A	10A	15A	30 A / 240V	
	-17	200-1-60	15A	10A	15A	30 A / 240V	
	-28	230-1-60	15A	10A	15A	30 A / 240V	
MODELS w/	-40	380-1-60	15A	10A	15A	30 A / 480V	
CONTROL TRANS	-46	460-1-60	15A	10A	15A	30 A / 480V	
	-50	380/415-1-60	15A	10A	15A	30A / 415V	
	-58	575-1-60	15A	10A	15A	30 A / 600V	

A. Minimum #14 AWG, 75°C, Copper Recommended B. Minimum and Maximum Over Current Protection, Dual Element Fuse or Circuit Breaker

	VOLTAGE RANGE								
VOLTAGE CODE	UNIT POWER	MIN.	MAX.						
-17	200-3-60	180	220						
-28	230-3-60	207	253						
-40	380/415-3-60	342	440						
-46	460-3-60	414	506						
-50	380/415-3-50	342	440						
-58	575-3-60	517	633						

LEGEND		
ACR	LINE ACROSS THE LINE START	
C.B.	CIRCUIT BREAKER	
D.E.	DUAL ELEMENT FUSE	
DISC SW	DISCONNECT SWITCH	
FACT MOUNT CB	FACTORY MOUNTED CIRCUIT BREAKER	
FLA	FULL LOAD AMPS	
HZ	HERTZ	
MAX	MAXIMUM	
MCA	MINIMUM CIRCUIT AMPACITY	
MIN	MINIMUM	
MIN	NF MINIMUM NON FUSED	
RLA	RATED LOAD AMPS	
S.P. WIRE	SINGLE POINT WIRING	
UNIT MTD SERV SW	UNIT MOUNTED SERVICE (NON-FUSED DISCONNECT	SWITCH)
LRA	LOCKED ROTOR AMPS	

YCAL0019 - YCAL0066

WIRING WITHOUT PUMP

CHILLER		VOLT HZ	MINIMUM CIRCUIT AMPS MCA	MIN N/F DISC SW MDSW	MIN DUAL Elem Fuse	MAX DUAL ELEM FUSE MAX CB	SYSTEM # 1					SYSTEM # 2								
MODEL	VOLT						COMPR 1		COMPR 2			FAN		COMPR 1				FAN		
YCAL							RLA	LRA	RLA	LRA	QTY	FLA	LRA	RLA	LRA	RLA	LRA	QTY	FLA	LRA
	208	60	101	150	125	125	42.2	250	42.2	250	2	2.6	5.0							
	230	60	94	100	110	125	39.0	250	39.0	250	2	2.6	5.0							
	380	60	54	60	60	70	22.5	155	22.5	155	2	1.6	3.0							
0019	400	50	45	60	50	60	18.6	114	18.6	114	2	1.3	2.5							
	460	60	45	60	50	60	18.6	114	18.6	114	2	1.3	2.5							
	575	60	36	60	40	50	14.9	100	14.9	100	2	1.0	2.0							
	400	50	45	60	50	60	18.6	114	18.6	114	2	1.3	2.5							
	208	60	108	150	125	150	45.4	250	45.4	250	2	2.6	5.0							
	230	60	100	150	125	125	42.0	250	42.0	250	2	2.6	5.0							
	380	60	58	60	70	80	24.2	155	24.2	155	2	1.6	3.0							
0022	400	50	48	60	60	60	20.0	125	20.0	125	2	1.3	2.5							
	460	60	48	60	60	60	20.0	125	20.0	125	2	1.3	2.5							
	575	60	39	60	45	50	16.0	100	16.0	100	2	1.0	2.0							
	400	50	48	60	60	60	20.0	125	20.0	125	2	1.3	2.5							
	208	60	151	200	175	200	59.9	425	59.9	425	2	7.6	30.9							
[230	60	140	150	175	175	55.5	425	55.5	425	2	7.4	37.0							
	380	60	81	100	90	110	32.0	239	32.0	239	2	4.5	22.3							
0033	400	50	68	100	80	90	26.4	198	26.4	198	2	4.0	19.0							
	460	60	67	100	80	90	26.4	187	26.4	187	2	3.4	17.2							
	575	60	54	60	60	70	21.1	148	21.1	148	2	2.9	14.6							
	400	50	68	100	80	90	26.4	198	26.4	198	2	4.0	19.0							
	208	60	224	250	250	250	45.4	250	45.4	250	2	7.6	30.9	45.4	250	45.4	250	2	7.6	30.9
	230	60	209	250	225	250	42.0	250	42.0	250	2	7.4	37.0	42.0	250	42.0	250	2	7.4	37.0
	380	60	121	150	150	150	24.2	155	24.2	155	2	4.5	22.3	24.2	155	24.2	155	2	4.5	22.3
0043	400	50	102	150	110	110	20.0	125	20.0	125	2	4.0	19.0	20.0	125	20.0	125	2	4.0	19.0
	460	60	99	150	110	110	20.0	125	20.0	125	2	3.4	17.2	20.0	125	20.0	125	2	3.4	17.2
	575	60	80	100	90	90	16.0	100	16.0	100	2	2.9	14.6	16.0	100	16.0	100	2	2.9	14.6
	400	50	102	150	110	110	20.0	125	20.0	125	2	4.0	19.0	20.0	125	20.0	125	2	4.0	19.0
	208	60	228	250	250	250	47.0	250	47.0	250	2	7.6	30.9	45.4	250	45.4	250	2	7.6	30.9
	230	60	212	250	225	250	43.5	250	43.5	250	2	7.4	37.0	42.0	250	42.0	250	2	7.4	37.0
	380	60	123	150	150	150	25.1	155	25.1	155	2	4.5	22.3	24.2	155	24.2	155	2	4.5	22.3
0046	400	50	103	150	110	110	20.7	125	20.7	125	2	4.0	19.0	20.0	125	20.0	125	2	4.0	19.0
	460	60	101	150	110	110	20.7	125	20.7	125	2	3.4	17.2	20.0	125	20.0	125	2	3.4	17.2
	575	60	81	100	90	90	16.6	100	16.6	100	2	2.9	14.6	16.0	100	16.0	100	2	2.9	14.6
	400	50	103	150	110	110	20.7	125	20.7	125	2	4.0	19.0	20.0	125	20.0	125	2	4.0	19.0
	208	60	324	400	350	400	76.9	505	76.9	505	2	7.6	30.9	59.9	425	59.9	425	2	7.6	30.9
	230	60	301	400	350	350	71.2	505	71.2	505	2	7.4	37.0	55.5	425	55.5	425	2	7.4	37.0
	380	60	175	200	200	200	41.1	280	41.1	280	2	4.5	22.3	32.0	239	32.0	239	2	4.5	22.3
0066	400	50	146	200	175	175	33.9	225	33.9	225	2	4.0	19.0	26.4	198	26.4	198	2	4.0	19.0
	460	60	143	200	175	175	33.9	225	33.9	225	2	3.4	17.2	26.4	187	26.4	187	2	3.4	17.2
ļ	575	60	115	150	125	125	27.1	180	27.1	180	2	2.9	14.6	21.1	148	21.1	148	2	2.9	14.6
	400	50	146	200	175	175	33.9	225	33.9	225	2	4.0	19.0	26.4	198	26.4	198	2	4.0	19.0

MAX DUAL ELEM FUSE MAX CB (MOP) = 2.25 X CURRENT OF LARGEST MOTOR + \sum (REMAINING FLAS OR RLAS)

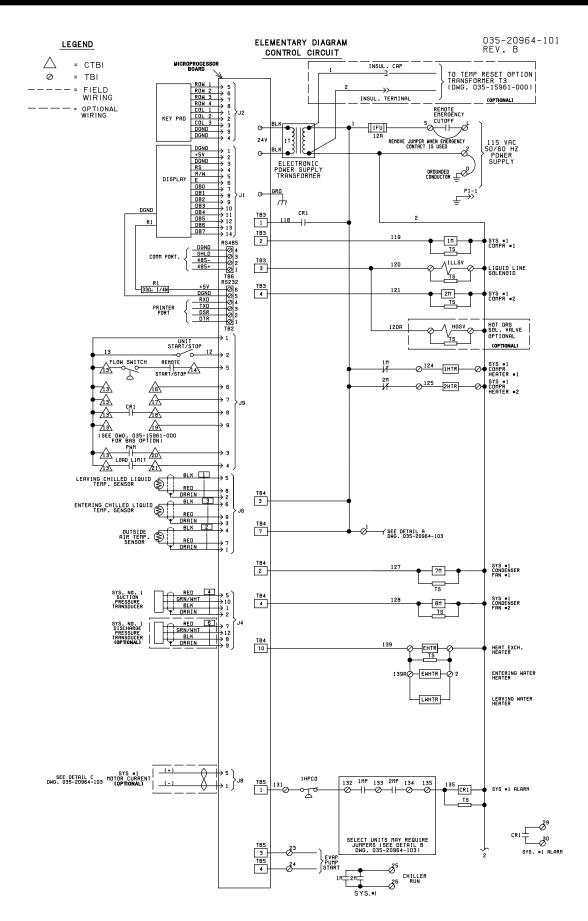
FOR THIS NAME PLATE THE FORMULA BELOW WAS USED: = 2.25 * RLACPR1 + RLACPR2 + RLACPR3 + QTY* RLAFANS + 0.49 + FLAPUMP

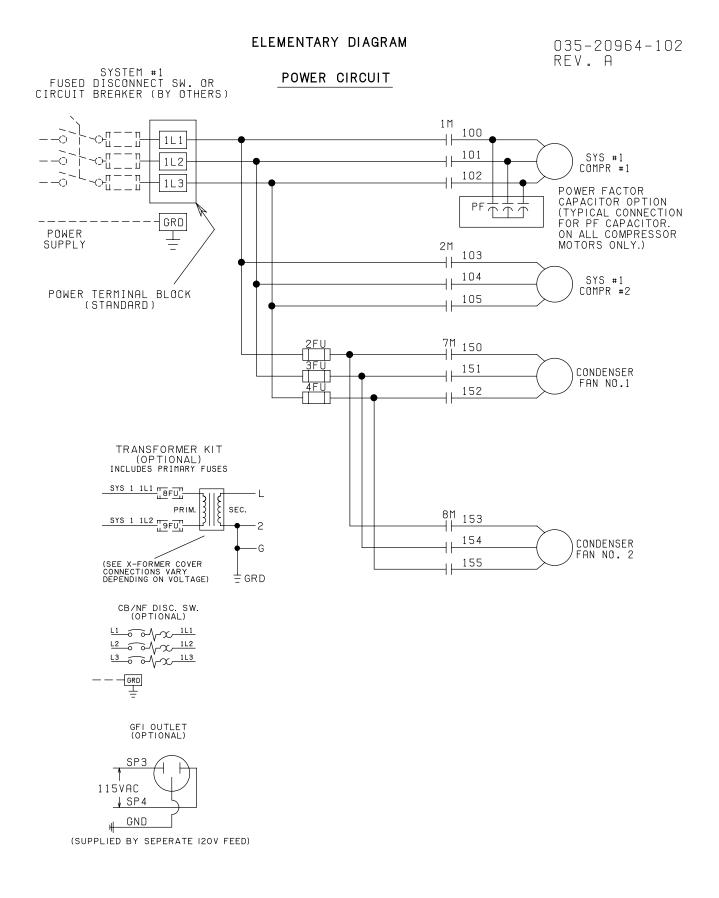
THIS FORMULA WILL CALCULATE THE ACTUAL MOP BUT A TABLE IS REFERENCED TO PROVIDE THE APPROPRIATE MOP.

ACTUAL COLUMN A	MINIMUM COLUMN B*	MAXIMUM COLUMN C				
0	15	0				
15	20	15				
20	25	20				
25	30	25				
30	35	30				
35	40	35				
40	45	40				
45	50	45				
50	60	50				
60	70	60				
70	80	70				
80	90	80				
90	100	90				
100	110	100				
110	125	110				
125	150	125				
150	175	150				
175	200	175				
200	225	200				
225	250	225				
250	300	250				
300	350	300				
350	400	350				

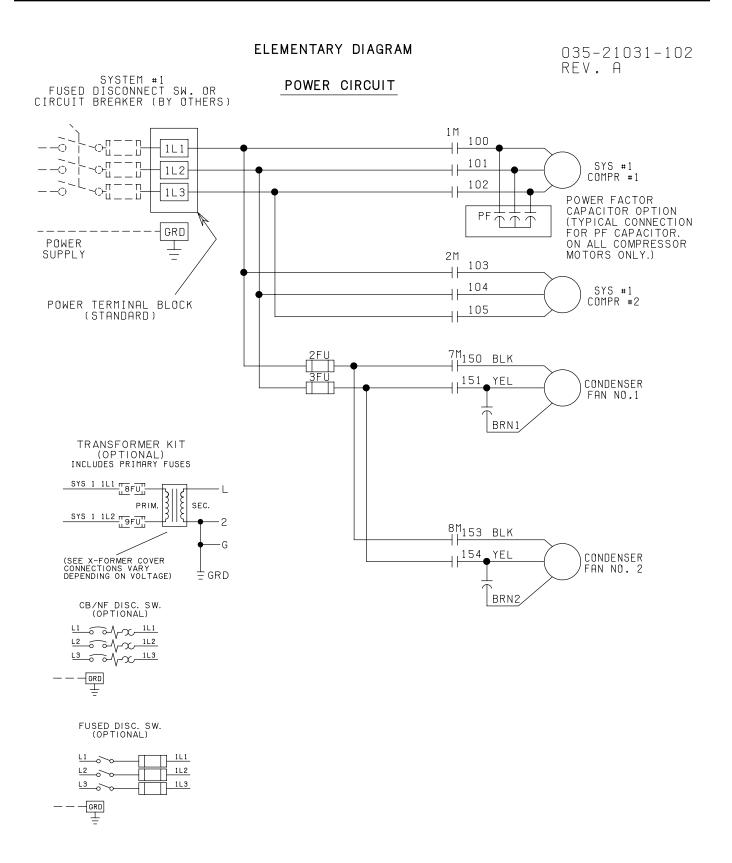
(*NOTE: COLUMN B IS USED IF ONE WERE CALCULATING THE MINIMUM DUAL ELEM FUSE WHICH IS NOT RELEVANT TO THIS EXERCISE.) USING AN APPROXIMATE MATCH, LOOK UP THE VALUE OF THE CALCULATED ACTUAL MOP IN COLUMN A. FIND THE LARGEST VALUE I.E. LESS THAN OR EQUAL TO THE VALUE IN COLUMN A. ONCE FOUND, THE VALUE IN COLUMN C WHICH SHARES THE SAME ROW IS THE VALUED USED IN THE SYSTEM. E.G. E.G. USING THE SAME EXAMPLE THAT WAS USED TO CALCULATE THE MCA, CALCULATE THE MOP:ANS. ACTUAL = 2.25*20.4 + 20.4 + 0 + 2*2.6 + 5.29= 45.9 + 30.89 = 76.79COM-PARING AGAINST VALUES IN COLUMN A: 70 < 76.79 < 80, THEREFORE THE USED MOP FOUND IN COLUMN C IS 70.

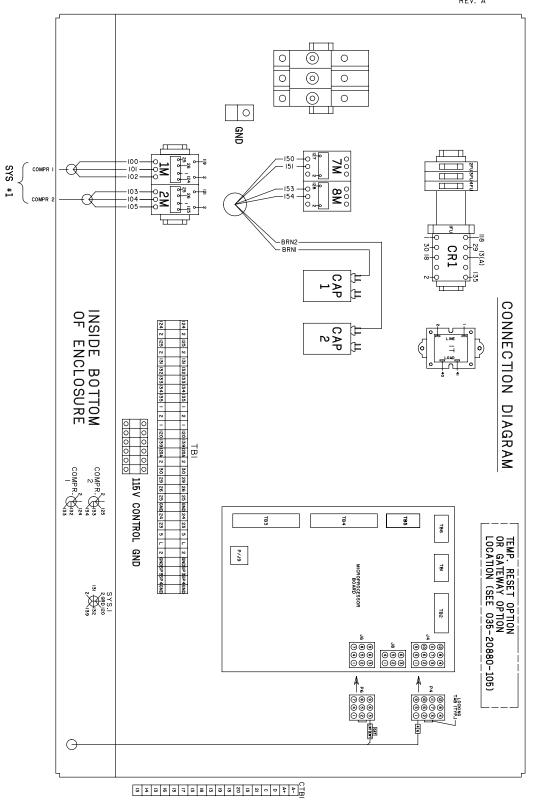
Power Wiring - Single Circuit





Power Wiring - Single Circuit (Cont.)

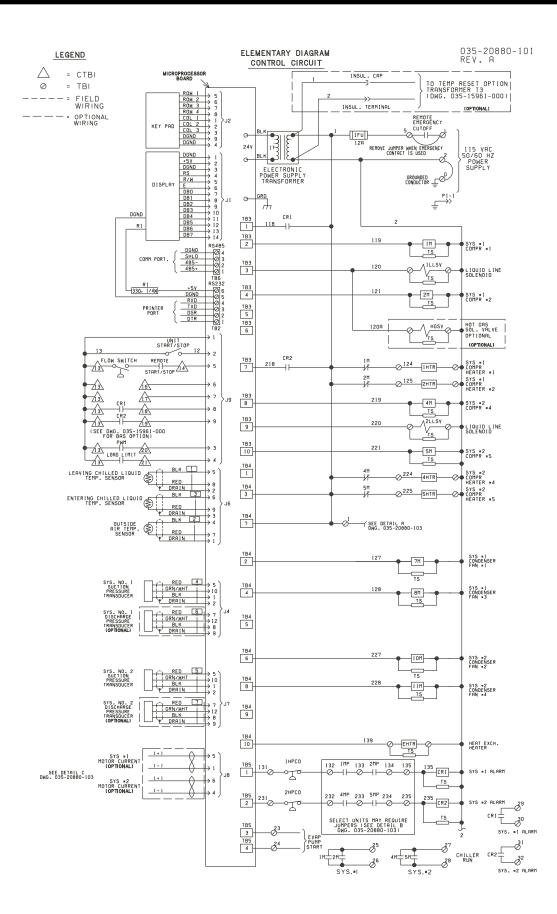


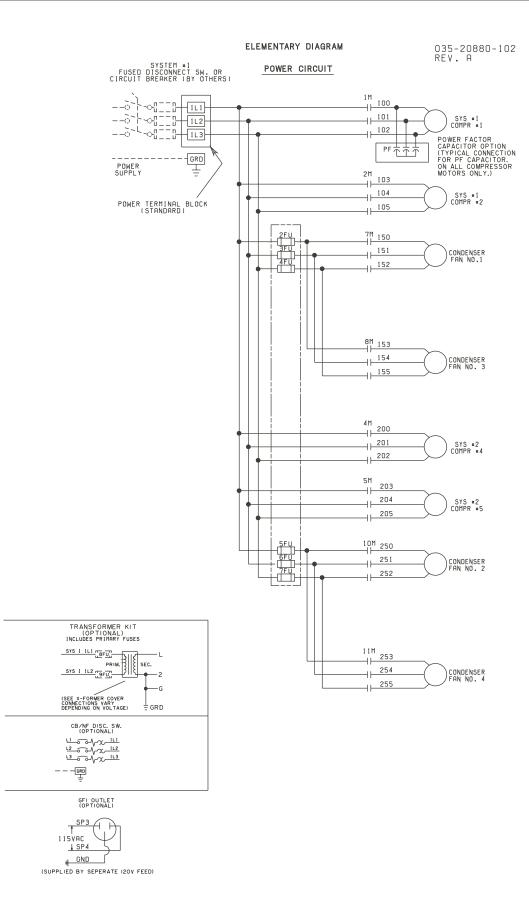


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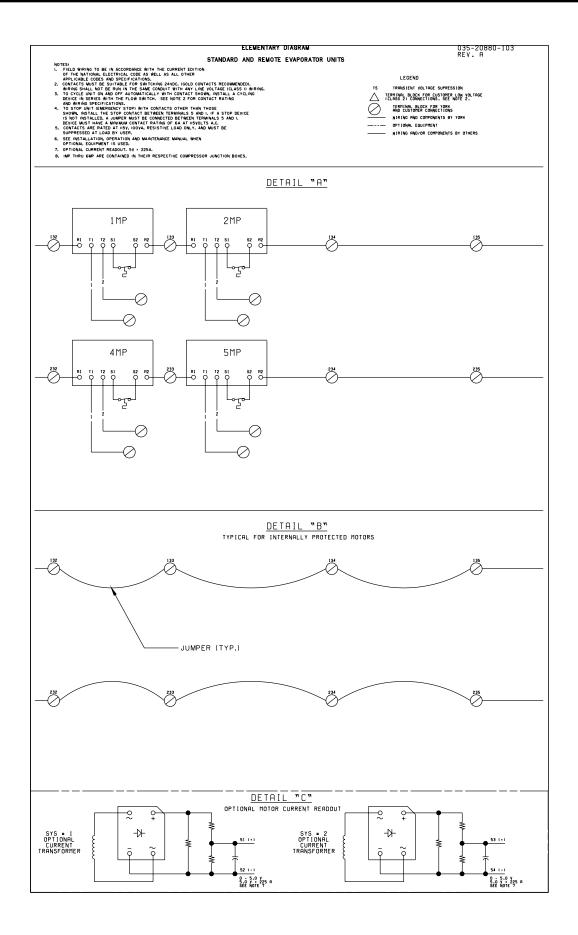
73

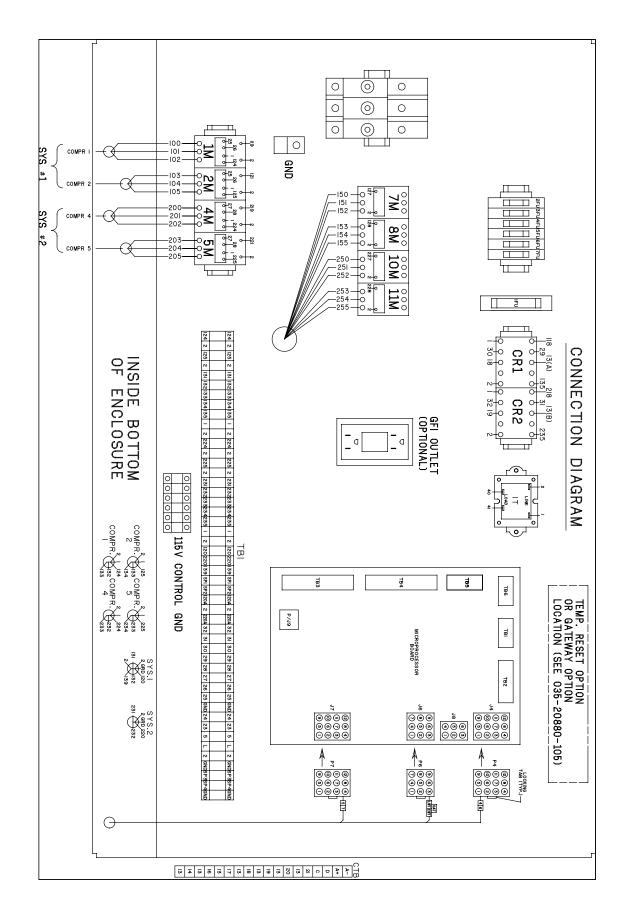
Power Wiring - Dual Circuit

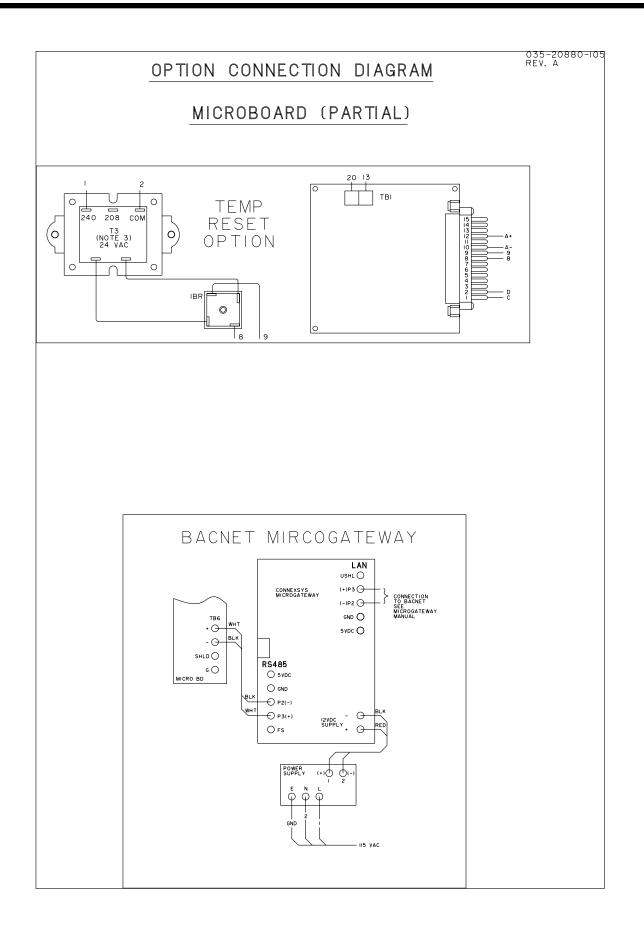


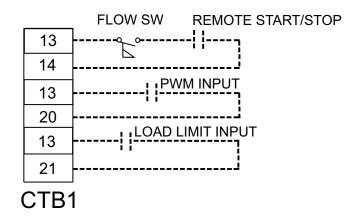


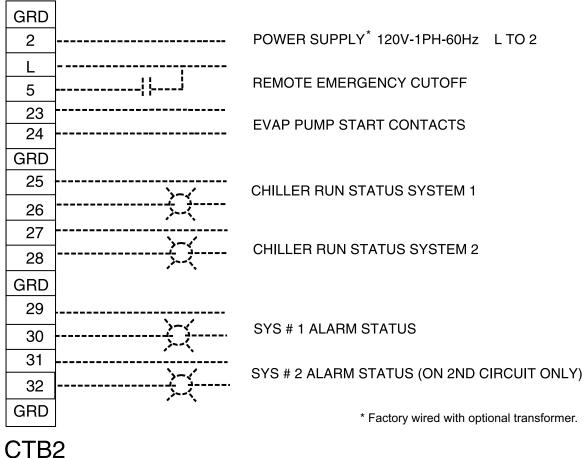
Power Wiring - Dual Circuit (Cont.)











LD03611

UNIT LOCATION

The YCAL chillers are designed for outdoor installation. When selecting a site for installation, be guided by the following conditions:

- 1. For outdoor locations of the unit, select a place having an adequate supply of fresh air for the condenser.
- 2. Avoid locations beneath windows or between structures where normal operating sounds may be objectionable.
- 3. Installation sites may be either on a roof, or at ground level. (See FOUNDATION.)
- 4. The condenser fans are the propeller-type, and are not recommended for use with duct work in the condenser air stream.
- 5. When it is desirable to surround the unit(s), it is recommended that the screening be able to pass the required chiller CFM without exceeding 0.1" of water external static pressure.
- Protection against corrosive environments is available by supplying the units with either copper fin, cured epoxy-dipped, or epoxy-coated fins on the condenser coils. The epoxy-dipped or epoxy-coated coils should be offered with any units being installed at the seashore or where salt spray may hit the unit.

In installations where winter operation is intended and snow accumulations are expected, additional height must be provided to ensure normal condenser air flow.

Recommended clearances for units are given in DI-MENSIONS. When the available space is less, the unit(s) must be equipped with the discharge pressure transducer option to permit high pressure unloading in the event that air recirculation were to occur.

FOUNDATION

The unit should be mounted on a flat and level foundation, ground or roof, capable of supporting the entire operating weight of the equipment. Operating weights are given in the PHYSICAL DATA tables.

ROOF LOCATIONS – Choose a spot with adequate structural strength to safely support the entire weight of the unit and service personnel. Care must be taken not to damage the roof during installation. If the roof is "bonded", consult the building contractor or architect

for special installation requirements. Roof installations should incorporate the use of spring-type isolators to minimize the transmission of vibration into the building structure.

GROUND LEVEL INSTALLATIONS – It is important that the units be installed on a substantial base that will not settle, causing strain on the liquid lines and resulting in possible leaks. A one-piece concrete slab with footers extending below the frost line is highly recommended. Additionally, the slab should not be tied to the main building foundation, as noises will telegraph.

Mounting holes (11/16" diameter) are provided in the steel channel for bolting the unit to its foundation. See DIMENSIONS.

For ground level installations, precautions should be taken to protect the unit from tampering by or injury to unauthorized persons. Screws on access panels will prevent casual tampering; however, further safety precautions, such as unit enclosure options, a fenced-in enclosure, or locking devices on the panels may be advisable. Check local authorities for safety regulations.

CHILLED LIQUID PIPING

The chilled liquid piping system should be laid out so that the circulating pump discharges into the cooler. The inlet and outlet cooler liquid connections are given in DIMENSIONS.

Hand stop valves are recommended for use in all lines to facilitate servicing. Drain connections should be provided at all low points to permit complete drainage of the cooler and system piping. Additionally, a strainer (40 mesh) is recommended for use on the INLET line to the cooler.

Pressure gauge connections are recommended for installation in the inlet and outlet water lines. Gauges are not furnished with the unit and are to be furnished by other suppliers.

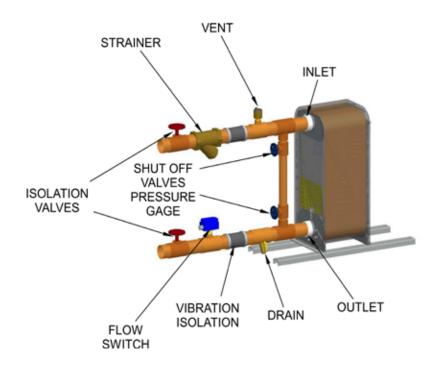
The chilled liquid lines that are exposed to outdoor ambients should be wrapped with a supplemental heater cable and covered with insulation. As an alternative, ethylene glycol should be added to protect against freezeup during low ambient periods.

A flow switch is available as an accessory on all units. The flow switch (or its equivalent) must be installed in the leaving water piping of the cooler and must not be Typical Piping for Brazed-Plate Coolers

Notes:

- 1. Placement on a level surface free of obstructions (including snow, for winter operation) or air recirculation ensures rated performance, reliable operation and ease of maintenance.
- 2. Piping and wiring shown is for reference use only and is not in accordance with any national or local standards.
- 3. All wiring and piping must comply with applicable local and national codes.
- 4. All wiring and piping must follow standard piping techniques as discussed in the ASHRAE handbook.
- 5. A strainer with a mesh size between .5 and 1.5 mm is recommended upstream of the heat exchanger to prevent clogging.





PART 1 – GENERAL

1.01 SCOPE

- A. The requirements of the General Conditions, Supplementary Conditions, Division 1, and Drawings apply to all Work herein.
- B. Provide Microprocessor controlled, multiple-scroll compressor, air-cooled, liquid chillers of the scheduled capacities as shown and indicated on the Drawings, including but not limited to:
 - 1. Chiller package
 - 2. Electrical power and control connections
 - 3. Chilled water connections
 - 4. Change of refrigerant oil (for factory mounted evaporator) or (evaporator shipped separately for field installation and piping by contractor)

1.02 QUALITY ASSURANCE

- A. Products shall be Designed, Tested, Rated and Certified in accordance with, and installed in compliance with applicable sections of the following Standards and Codes:
 - 1. ANSI/ASHRAE Standard 15 Safety Code for Mechanical Refrigeration
 - 2. ASHRAE 90.1– Energy Efficiency compli ance.
 - 3. ANSI/NFPA Standard 70 National Electrical Code (N.E.C.).
 - 4. ASME Boiler & Pressure Vessel Code, Sec tion VIII, Division 1.
 - 5. ARI Standard 550/590 *Positive Displacement* Compressors and Air Cooled Rotary Screw Water-Chilling Packages.
 - Conform to Intertek Testing Services, formerly ETL, for construction of chillers and provide ETL/cETL Listing label.
 - 7. Manufactured in facility registered to ISO 9002.
 - 8. OSHA Occupational Safety and Health Act
- B. Factory Test: Chiller shall be pressure-tested, evacuated and fully charged with refrigerant and oil, and shall be factory operational run tested with water flowing through the vessel.
- C. Chiller manufacturer shall have a factory trained and supported service organization that is within a 50 mile radius of the site.
- D. Warranty: Manufacturer shall Warrant all equipment and material of its manufacture against defects in

workmanship and material for a period of one year from date of initial start-up or eighteen (18) months from date of shipment, whichever occurs first.

1.03 DELIVERY AND HANDLING

- A. Unit shall be delivered to job site fully assembled, and charged with refrigerant and oil by the Manufacturer. (Contractor is responsible for providing and installing the refrigerant charge including the charge required for the field installed interconnecting piping. Chiller components shall ship with a dry nitrogen holding charge – Remote Evaporator option).
- B. Unit shall be stored and handled per Manufacturer's instructions.

PART 2 - PRODUCTS

2.01 CHILLER MATERIALS AND COMPONENTS

- A. General: Install and commission, as shown on the schedules and plans, factory assembled, charged, and tested air cooled scroll compressor chiller(s) as specified herein. Chiller shall be designed, selected, and constructed using a refrigerant with Flammability rating of "1", as defined by ANSI/ASHRAE STANDARD - 34 Number Designation and Safety Classification of Refrigerants. Chiller shall include, but is not limited to: a complete system with a single refrigerant circuit 35 tons (123kW) and below, and not less than two refrigerant circuits above 35 tons (123kW), scroll compressors, direct expansion type evaporator, air-cooled condenser, refrigerant, lubrication system, interconnecting wiring, safety and operating controls including capacity controller, control center, motor starting components, and special features as specified herein or required for safe, automatic operation.
- B. Cabinet: External structural members shall be constructed of heavy gauge, galvanized steel coated with baked on powder paint which, when subject to ASTM B117, 1000 hour, 5% salt spray test, yields minimum ASTM 1654 rating of "6". Add Wire Panels of heavy gauge, welded wire-mesh, coated to resist corrosion, to protect condenser coils from incidental damage and restrict unauthorized access to internal components. Factory installed.

2.02 COMPRESSORS

Compressors: Shall be hermetic, scroll-type, including:

- 1. Compliant design for axial and radial sealing
- 2. Refrigerant flow through the compressor with 100% suction cooled motor.
- 3. Large suction side free volume and oil sump to provide liquid handling capability.
- 4. Compressor crankcase heaters to provide extra liquid migration protection.
- 5. Annular discharge check valve and reverse vent assembly to provide low pressure drop, silent shutdown and reverse rotation protection.
- 6. Initial Oil charge.
- 7. Oil Level sightglass.
- 8. Vibration isolator mounts for compressors.
- 9. Brazed-type connections for fully hermetic refrigerant circuits.

2.03 REFRIGERANT CIRCUIT COMPONENTS

Each refrigerant circuit shall include: liquid line shutoff valve with charging port, low side pressure relief device, filter-drier, solenoid valve, sight glass with moisture indicator, expansion valves, and flexible, closed-cell foam insulated suction line. Unit also includes service isolation valves as standard.

2.04 HEAT EXCHANGERS

A. Evaporator:

- Evaporator shall be brazed-plate stainless steel construction, single or dual circuit heat exchangers capable of refrigerant working pressure of 650 PSIG (3103 kPa) and liquid side pressure of 150 psig (1034 kPa) (Option for 300 psig [2068 kPa] available.)
- Evaporator shall be covered in 3/4" (19mm) flexible, closed cell insulation, thermal conduc tivity of 0.26k (BTU/HR-FT^{2-°}F]/in.) maximum.
- Cooler shall have thermostati cally controlled heaters to protect to -20°F (29°C) ambient in off-cycle.
- 4. Brazed plate heat exchangers shall be UL listed.
- Installing contractor must include accomoda tions in the chilled water piping to allow prop er drainage and venting of the heat exchang er. A strainer with a mesh size between 0.5 and 1.5mm (40 mesh) is recommended up stream of the heat exchanger to prevent clog ging.
- B. Air Cooled Condenser:
 - Coils: Internally enhanced, seamless copper tubes, mechanically expanded into aluminum alloy fins with full height collars. Subcooling coil an integral part of condenser. Design working

pressure shall be 650 PSIG (45 bar).

- 2. Low Noise Fans: Shall be dynamically and statically bal anced, direct drive, corrosion resistant glass fiber reinforced composite blades molded into a low noise, full-airfoil cross section, providing vertical air discharge and low sound. Each fan in its own compartment to prevent crossflow during fan cycling. Guards of heavy gauge, PVC (polyvinylchloride) coated or galvanized steel.
- Fan Motors: High efficiency, direct drive, 6 pole, 3 phase, insulation class "F", current protected, Totally Enclosed Air-Over (TEAO), rigid mounted, with double sealed, permanently lubricated, ball bearings.

2.05 CONTROLS

- A. General: Automatic start, stop, operating, and protection sequences across the range of scheduled conditions and transients.
- B. Microprocessor Enclosure: Rain and dust tight NEMA 3R/12 (IP55) powder painted steel cabinet with hinged, latched, and gasket sealed door.
- C. Microprocessor Control Center:
 - Automatic control of compressor start/stop, anti-coincidence and anti-recycle timers, automatic pumpdown on shutdown, condenser fans, evaporator pump, evaporator heater, unit alarm contacts, and chiller operation from 0°F to 125°F (-18°C to 52°C) ambient. Automatic reset to normal chiller operation after power failure.
 - 2. Remote water temperature reset via a Pulse Width Modulated (PWM) input signal or up to two steps of demand (load) limiting.
 - Software stored in non-volatile memory, with programmed setpoints retained in lithium battery backed real time clock (RTC) memory for minimum 5 years.
 - Forty character liquid crystal display, descriptions in English (or Spanish, French, Italian, or German), numeric data in English (or Metric) units. Sealed keypad with sections for Setpoints, Display/Print, Entry, Unit Options & clock, and On/Off Switch.
 - Programmable Setpoints (within Manufacturer limits): display language; chilled liquid temperature setpoint and range, remote reset temperature range, set daily schedule/holiday for start/ stop, manual override for servicing, low and high AMBIENT °Cutouts, number of compressors, low

liquid temperature cutout, low suction pressure cutout, high discharge pressure cutout, anti-recycle timer (compressor start cycle time), and anti-coincident timer (delay compressor starts).

- 6. Display Data: Return and leaving liquid temperatures, low leaving liquid temperature cutout setting, low ambient temperature cutout setting, outdoor air temperature, English or metric data, suction pressure cutout setting, each system suction pressure, discharge pressure (standard on YCAL0019-0066 models), liquid temperature reset via a YORK ISN DDC or Building Automation System (by others) via PWM input as standard or a 4-20milliamp or 0-10 VDC input or contact closure with optional BAS interface, anti-recycle timer status for each compressor, anti-coincident system start timer condition, compressor run status, no cooling load condition, day, date and time, daily start/ stop times, holiday status, automatic or manual system lead/lag control, lead system definition, compressor starts/operating hours (each), status of hot gas valves, evaporator heater and fan operation, run permissive status, number of compressors running, liquid solenoid valve status, load & unload timer status, water pump status.
- 7. System Safeties: Shall cause individual com pressor systems to perform auto shut down; manual reset required after the third trip in 90 minutes. Includes: high discharge pressure, low suction pressure, high pressure switch, and motor protector. Compressor motor protector shall protect against damage due to high input current or thermal overload of windings.
- 8. Unit Safeties: Shall be automatic reset and cause compressors to shut down if low ambient, low leaving chilled liquid temperature, under voltage, and flow switch operation. Contractor shall provide flow switch and wiring per chiller manufacturer requirements.
- 9. Alarm Contacts: Low ambient, low leaving chilled liquid temperature, low voltage, low battery, and (per compressor circuit): high discharge pressure, and low suction pressure.
- D. Manufacturer shall provide any controls not listed above, necessary for automatic chiller operation. Mechanical Contractor shall provide field control wiring necessary to interface sensors to the chiller control system.

2.06 POWER CONNECTION AND DISTRIBUTION

- A. Power Panels:
 - NEMA 3R/12 (IP55) rain/dust tight, powder painted steel cabinets with hinged, latched, and gasket sealed outer doors. Provide main power connection(s), control power connections, compressor and fan motor start contactors, current overloads, and factory wiring.
 - Power supply shall enter unit at a single location, be 3 phase of scheduled voltage, and connect to individual terminal blocks per compressor. Separate disconnecting means and/ or external branch circuit protection (by Contractor) required per applicable local or national codes.
- B. Exposed compressor, control and fan motor power wiring shall be routed through liquid tight conduit.

2.07 ACCESSORIES AND OPTIONS

Some accessories and options supercede standard product features. Your YORK representative will be pleased to provide assistance.

- A. Microprocessor controlled, Factory installed Acrossthe-Line type compressor motor starters as standard.
- B. Outdoor Ambient Temperature Control
 - 1. Low AMBIENT °Control: Permits unit operation to 0°F ambient.
 - 2. High AMBIENT °Control: Permits unit operation above 115°F ambient.
- C. Power Supply Connections:
 - Single Point Power Supply: Single point Terminal Block for field connection and interconnecting wiring to the compressors. Separate external protection must be supplied, by others, in the incoming power wiring, which must comply with the National Electric Code and/or local codes. Standard unit controls to 25°F ambient.
 - Single Point or Disconnect: Single or Dual point Non-Fused Disconnect(s) and lockable external handle (in compliance with Article 440-14 of N.E.C.) can be supplied to isolate the unit power voltage for servicing. Separate external fusing must be supplied, by others, in the in coming power wiring, which must comply with

the National Electric Code and/or local codes.

- 5. Single Point Circuit Breaker: Single point Terminal Block with Circuit Breaker and lockable external handle (in compliance with Article 440 14 of N.E.C.) can be supplied to isolate power voltage for servicing. Incoming power wiring must comply with the National Electric Code and/or local codes. Single Point Circuit Break ers available on YCAL0019-0066 models.
- D. Pressure Transducers and Readout Capability
 - 1. Discharge Pressure Transducers: Permits unit to sense and display discharge pressure.
- E. Control Power Transformer: Converts unit power voltage to 120-1-60 (500 VA capacity). Factory-mounting includes primary and secondary wiring between the transformer and the control panel.
- F. Motor Current Module: Capable of monitoring compressor motor current. Provides extra protection against compressor reverse rotation, phase-loss and phase imbalance. Option consists of one module per electrical system. (Factory-mounted.)
- G. Power Factor Correction Capacitors: Provided to correct unit compressor factors to a 0.90-0.95.
- H. Condenser Coil Environmental Protection:
 - Pre-Coated: Epoxy coated aluminum fin stock to guard from corrosive agents and insulate against galvanic potential. For mild seashore or industrial locations.
 - 2. Copper Fin: Provide copper fins in lieu of aluminum.
 - Post-Coated Dipped: Dipped-cured coating on condenser coils for seashore and other corrosive applications (with the exception of strong alkalis, oxidizers, and wet bromine, chlorine and fluorine in concentrations greater than 100ppm).
- I. Protective Chiller Panels (Factory or Field Mounted
 - 1. Louvered Panels (condenser coils only): Painted steel as per remainder of unit cabinet, over external condenser coil faces.
 - Wire Panels (full unit): Heavy gauge, welded wire-mesh, PVC-coated to resist corrosion, to protect condenser coils from incidental damage and restrict unauthorized access to internal components.
 - 3. Louvered Panels (full unit): Painted steel as per

remainder of unit cabinet, to protect condenser coils from incidental damage, visually screen internal components, and prevent unauthorized access to internal components.

- 4. Louvered/Wire Panels: Louvered steel panels on external condenser coil faces, painted as per remainder of unit cabinet. Heavy gauge, welded wire-mesh, coated to resist corrosion, around base of machine to restrict unauthorized access.
- J. Flow Switch (Field-mounted): Vapor proof SPDT, NEMA 4X switch (____150 PSIG or ____300 PSIG), -20°F to 250°F.
- K. Differential Pressure Switch: Alternative to an above mentioned flow switch. Pretempco model DPS300A-P40PF-82582-5 (300 psi max. working pressure) SPDT 5 amp 125/250VAC switch, Range 0 - 40 PSID, deadband 0.5 - 0.8 psi, with 1/4" NPTE Pressure Connections.
- L. Evaporator options:
 - Provide 1¹/₂" cooler insulation in lieu of standard ³/₄".
 - Provide DX Cooler with 300 PSIG water-side design working pressure in lieu of standard 150 PSIG.
 - 3. Provide Raised Face Flanges for field installation on cooler nozzles and field piping:
 - a. 150 PSIG, welded Flanges.
 - b. 300 PSIG, welded Flanges.
- M. Service Isolation valves: Service suction and dis charge (ball type) isolation valves are added to unit per system. This option also includes a system high pressure relief valve in compliance with ASHRAE 15. (Factory-mounted.)
- N. Remote Cooler: Manufacturer shall provide separately: chiller less evaporator, leaving and return water sensors, and liquid line components (solenoid valves, filter driers, sight glasses, and TXVs), as discrete elements of a complete factory system. Contractor shall be field erect system and provide interconnecting refrigerant piping and wiring in accordance with Manufacturer recommendations, and project plans and schedules. Where not otherwise specified, Contractor provided system piping shall be in accordance with applicable sections of ASHRAE Handbook.
- O. Hot Gas By-Pass: Permits continuous, stable operation at capacities below the minimum step of unloading to as low as 5% capacity (depending on

both the unit & operating conditions) by introducing an artificial load on the cooler. Hot gas by-pass is installed on only one refrigerant circuit (System #1).

- P. Microprocessor Membrane Keypad Graphics on in lieu of Standard English:
 - 1. French language.
 - 2. German language.
 - 3. Spanish language.
 - 4. Italian language.
- Q. Thermal Storage: Leaving chilled liquid setpoint range for charge cycle from 25°F to 20°F minimum, with automatic reset of the leaving brine temperature up to 40°F above the setpoint. (Works with Option T)
- R. Low Temperature Process Brine: Leaving chilled liquid setpoint range 20°F to 30°F.
- S. Chicago Code Relief Valves to meet Chicago Code requirements.
- T. Building Automation System (EMS) Reset Interface: Chiller to accept 4 to 20mA, 0 to 10 VDC, or discrete contact closure input to reset the leaving chilled liquid temperature.
- U. Remote Control Panel (Field-mounted): Auxiliary panel for remote user interface for functions normally made at the unit control center. Available on YCAL0012-0080 models.
- V. OptiView Remote Control Panel (Field-mounted): Graphical interface panel to remotely control and monitor up to 8 different units.
- W. Multi-Unit Sequencing Panel (Field-mounted): Separate Sequencing control center is provided to permit control of up to eight chillers in parallel based on mixed liquid temperature.
- X. Sound Reduction (Factory-mounted):
 - 1. Ultra quiet, low speed, reduced noise fans
 - 2. Compressor Acoustic Sound Blankets
- Y. Vibration Isolation (Field-mounted):
 - 1. Neoprene Pad Isolators.
 - 2. 1 Inch Deflection Spring Isolators: Level adjustable, spring and cage type isolators for mounting under the unit base rails.
 - 2 Inch Deflection Seismic Isolators: Level adjustable, restrained mounts in rugged welded steel housing with vertical and horizontal limit

stops. Housings shall be designed to withstand a minimum 1.0g accelerated force in all directions to 2 inches.

PART 3 - EXECUTION

3.01 INSTALLATION

- A. General: Rig and Install in full accordance with Manufacturers requirements, Project drawings, and Contract documents.
- B. Location: Locate chiller as indicated on drawings, including cleaning and service maintenance clearance per Manufacturer instructions. Adjust and level chiller on support structure. If equipment provided exceeds height of scheduled chiller, installing contractor is responsible for additional costs associated with extending the height of parapet or screening walls/enclosures
- C. Components: Installing Contractor shall provide and install all auxiliary devices and accessories for fully operational chiller.
- D. Electrical: Coordinate electrical requirements and connections for all power feeds with Electrical Contractor (Division 16).
- E. Controls: Coordinate all control requirements and connections with Controls Contractor.
- F. Finish: Installing Contractor shall paint damaged and abraded factory finish with touch-up paint matching factory finish.

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